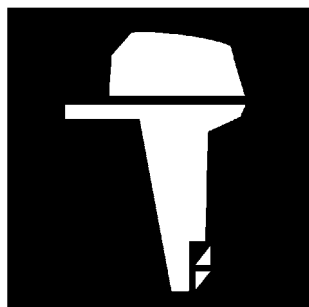




PARTS CATALOGUE CATÁLOGO DE PEÇAS

F20BMH'15 (6BY9)



1P6BY-280P1

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F20BMH
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

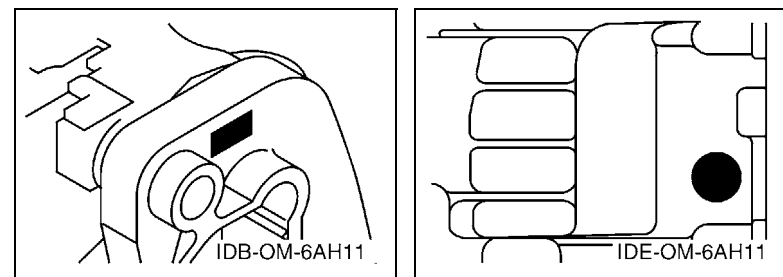
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6BY9	F20BMH

PREFÁCIO

Este Catálogo de Peças se refere as Peças dos modelos relacionados na capa. Quando for solicitar peças de reposição para estes Modelos, recorra a este Catálogo de Peças e especifique corretamente os códigos e Nomes das Peças.

1. As Modificações ou adições que tenham sido efetuadas após a publicação deste Catálogo de Peças, serão comunicadas a Rede de Concessionárias através das informações de Modificação de Peças (Parts News).

2. Abreviaturas

Seguem abaixo as abreviaturas utilizadas neste Catálogo de Peças:

“UR” Uso Restrito para o Código da Peça

“UN” Uso Necessário

“AP” Peça Alternativa

“LM” Fabricação Local (A peça pode ser pedida localmente)

“F#” No. de Série do Chassi (Aplicação do Número de Série)

“O/S” Tamanho Maior

3. Peças componentes de conjuntos

- As peças que são fornecidas dentro de conjuntos estão listadas com um ponto de identificação (.) como segue abaixo.
- O número que aparece a direita da descrição da Peça indica o número de Peças usado em cada Conjunto Individual.

No. PEÇA	DESCRIÇÃO	QTDE	OBSERVAÇÕES
2F5-83310-60	PISCA DIANTEIRO CONJ.	2	
115-83311-60	.LÂMPADA (6V-18W)	1	

4. Os gráficos que são Aplicados em Peças Coloridas estão representados na coluna “OBSERVAÇÕES”, como segue abaixo.

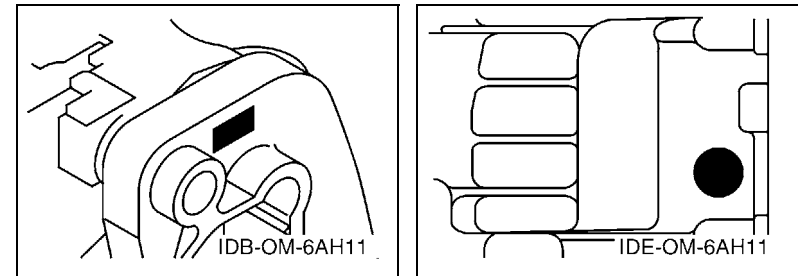
No. PEÇA	DESCRIÇÃO	QTDE	OBSERVAÇÕES
2N4-24110-00-X5	TANQUE DE COMBUSTÍVEL COMPL.	2	MXR
3J1-24240-10	.GRÁFICO, TANQUE DE COMB.	1	PARA MXR

5. Observe que as ilustrações são referentes apenas a indicação dos códigos das peças, e não para montagem. Para montagem, por favor utilize o Manual de Montagem apropriado.

6. O asterisco (*) antes do Número de referência da peça indica a modificação ocorrida após a primeira edição.

7. Aplicação do Número de Série

No. de Série do Motor



8. Aplicação do No. de Série Inicial

Modelo	No. Série	Modelo	No. Série

9. Aplicação do Código de Cor

Abreviação	Nome da Cor	Código da Cor
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informação na Coluna de Quantidade

No. da Coluna	Nome na Coluna de Qtde	Modelo Aplicável
1	6BY9	F20BMH

CONTENTS

SCHEDULED SERVICE PARTS	1
TOP COWLING	2
CYLINDER & CRANKCASE 1	3
CRANKSHAFT & PISTON	5
CYLINDER & CRANKCASE 2	6
VALVE	7
INTAKE	8
CARBURETOR	9
OIL PUMP	11
FUEL	12
STARTER	14
GENERATOR	16
ELECTRICAL 1	17
ELECTRICAL 2	19
ELECTRICAL 3	20
BOTTOM COWLING	21
STEERING	23
STEERING FRICTION	25
CONTROL	26
BRACKET 1	28
BRACKET 2	30
UPPER CASING	31
OIL PAN	32
LOWER CASING & DRIVE 1	33
LOWER CASING & DRIVE 2	36
FUEL TANK	37
REPAIR KIT 1	38
REPAIR KIT 2	39
REPAIR KIT 3	40

INDEX

NUMERICAL INDEX	42
-----------------------	----

ÍNDICE GERAL

PECAS DE MANUTENCAO PROGRAMADA	1
CAPO SUPERIOR	2
CARCACA DO CILINDRO 1	3
VIRABREQUIM E PISTAO	5
CARCACA DO CILINDRO 2	6
VALVULA	7
ADMISSAO	8
CARBURADOR	9
BOMBA DE OLEO	11
COMBUSTIVEL	12
PARTIDA	14
GERADOR	16
SISTEMA ELETRICO 1	17
SISTEMA ELETRICO 2	19
SISTEMA ELETRICO 3	20
BANDEJA DO CAPO	21
DIRECAO	23
FRICCAO DA DIRECAO	25
CONTROLE	26
SUPORTE 1	28
SUPORTE 2	30
CAPA INFERIOR	31
BANDEJA DE OLEO	32
CARCACA INF. E TRANSMISSAO 1	33
CARCACA INF. E TRANSMISSAO 2	36
TANQUE DE COMBUSTIVEL	37
KIT DE REPARO 1	38
KIT DE REPARO 2	39
KIT DE REPARO 3	40

ÍNDICE GERAL

ÍNDICE NUMÉRICO	42
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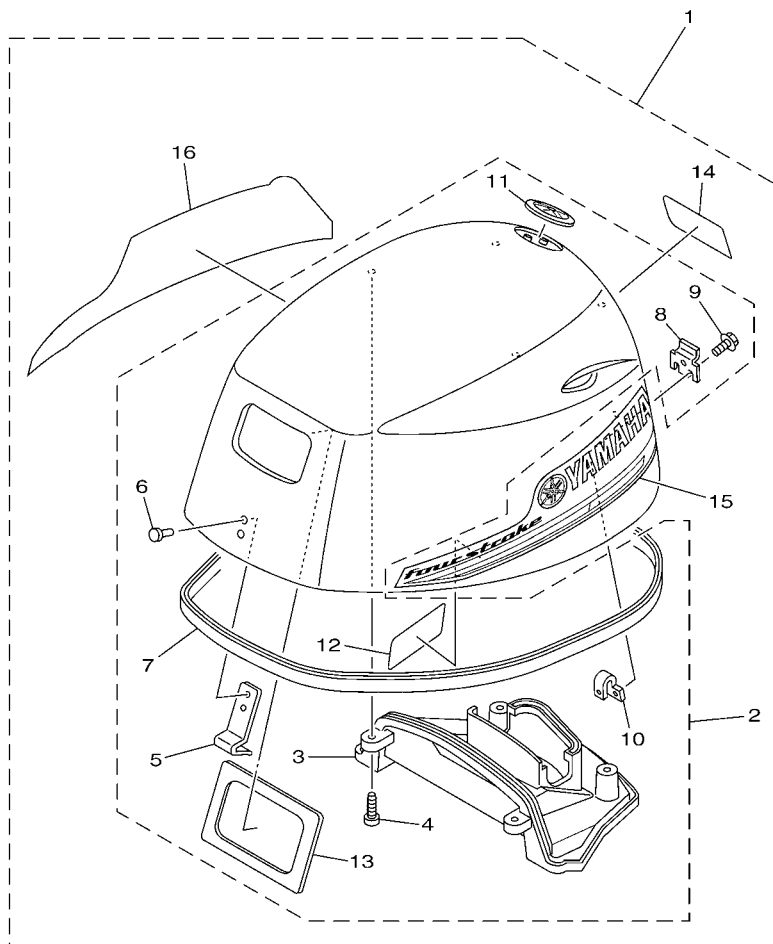


FIG. 2 TOP COWLING

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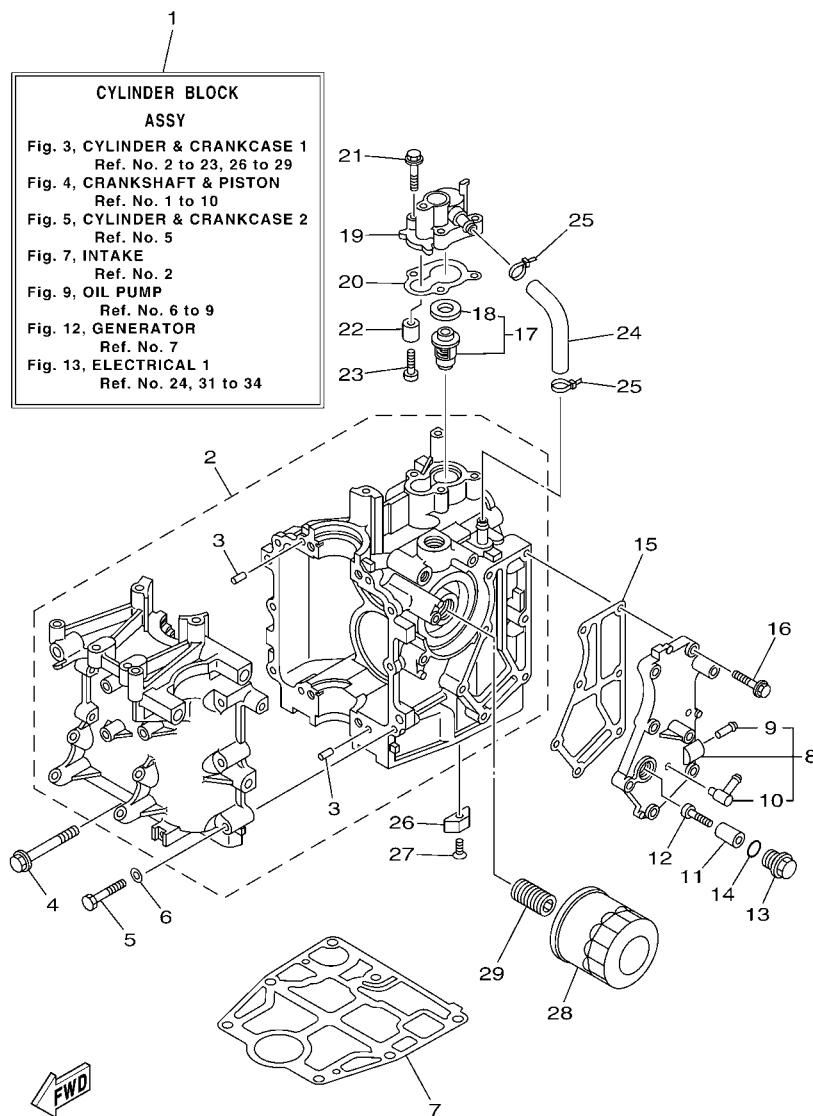
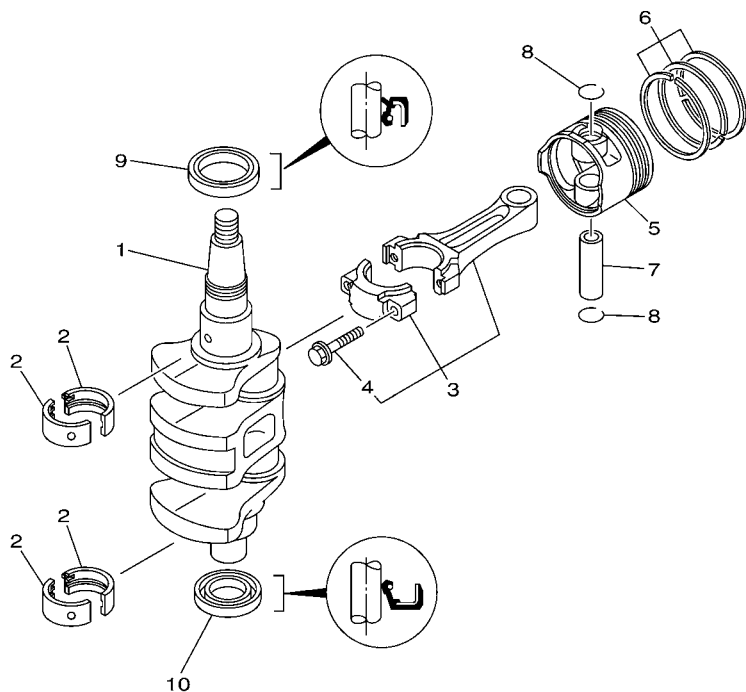


FIG. 3 CYLINDER & CRANKCASE 1 CARCACA DO CILINDRO 1

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-W009B-01-1S	CYLINDER BLOCK ASSY GRUPO DE FORÇA CONJUNTO	1				
2	6AH-15100-00	CRANKCASE ASSY CARCACA DO MOTOR COMPLETA	1				
3	93606-12019	.PIN, DOWEL .PINO GUIA	4				
4	90119-08093	BOLT, WITH WASHER PARAFUSO COM ARRUELA	4				
5	97013-06040	BOLT PARAFUSO	6				
6	92903-06600	WASHER, PLATE ARRUELA PLANA	6				
7	6AH-11351-10	GASKET, CYLINDER GAXETA DO CILINDRO	1				
8	6AH-41113-00-1S	OUTER COVER, EXHAUST TAMPA EXTERNA DO ESCAPE	1				
9	650-24378-00	.PIPE, JOINT 4 .JUNCAO DO TUBO 4	1				
10	676-11372-00	.NIPPLE, HOSE .JUNCAO DA MANGUEIRA	1				
11	6G8-11325-00	ANODE ANODO	1				
12	98980-05025	SCREW, BIND PARAFUSO	1				
13	6G8-11197-A0	PLUG, BLIND TAMPAO BLINDADO	1				
14	93210-13M63	O-RING ANEL DE BORRACHA	1				
15	6AH-41114-00	GASKET, EXHAUST OUTER COVER GAXETA TAMPA EXTERNA DO ESCAPE	1				
16	90119-06MA3	BOLT, WITH WASHER PARAFUSO COM ARRUELA	7				
17	6AH-12411-00	THERMOSTAT TERMOSTATO	1				
18	688-12412-00	.SEAL, THERMOSTAT .VEDACAO DO TERMOSTATO	1				
19	6AH-12413-00-1S	COVER, THERMOSTAT TAMPA DO TERMOSTATO	1				
20	6AH-12414-00	GASKET, COVER GAXETA DA TAMPA	1				
21	90119-06MA3	BOLT, WITH WASHER PARAFUSO COM ARRUELA	3				
22	6G8-11325-00	ANODE ANODO	1				
23	98980-05025	SCREW, BIND PARAFUSO	1				
24	6AH-12481-00	PIPE 1 TUBO 1	1				
25	90465-11M10	CLAMP BRACADEIRA	2				
26	6E5-11325-00	ANODE ANODO	1				
27	98780-04016	SCREW, FLAT HEAD PARAFUSO CABECA PLANA	1				




6AH1100-F030

FIG. 4 CRANKSHAFT & PISTON

VIRABREQUIM E PISTAO

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-11411-00	CRANKSHAFT VIRABREQUIM	1				
2	6AH-11416-00	PLANE BEARING, CRANKSHAFT 1 ROLAMENTO PLANO DO VIRABREQ. 1	4				UR BLUE UR BLUE
	6AH-11416-10	PLANE BEARING, CRANKSHAFT 1 ROLAMENTO PLANO DO VIRABREQ. 1	4				UR BLACK UR BLACK
	6AH-11416-20	PLANE BEARING, CRANKSHAFT 1 ROLAMENTO PLANO DO VIRABREQ. 1	4				UR BROWN UR BROWN
3	6AH-11650-10	CONNECTING ROD ASSY BIELA COMPLETA	2				
4	6AH-11654-00	.BOLT, CONNECTING ROD .PARAFUSO DA BIELA	2				
5	6AH-11631-00	PISTON (STD) PISTAO (STD)	2				
	6AH-11635-00	PISTON (0.25MM O/S) PISTAO (0.25MM O/S)	2				AP AP
	6AH-11636-00	PISTON (0.50MM O/S) PISTAO (0.50MM O/S)	2				AP AP
6	6AH-11603-00	PISTON RING SET (STD) JOGO DE ANEIS (STD)	2				
	6AH-11604-00	PISTON RING SET (0.25MM O/S) JOGO DE ANEIS (0.25MM O/S)	2				AP AP
	6AH-11605-00	PISTON RING SET (0.50MM O/S) JOGO DE ANEIS (0.50MM O/S)	2				AP AP
7	137-11633-10	PIN, PISTON PINO DO PISTAO	2				
8	93450-17129	CIRCLIP ANEL TRAVA	4				
9	93102-37004	OIL SEAL RETENTOR DE OLEO	1				
10	93102-25014	OIL SEAL RETENTOR DE OLEO	1				

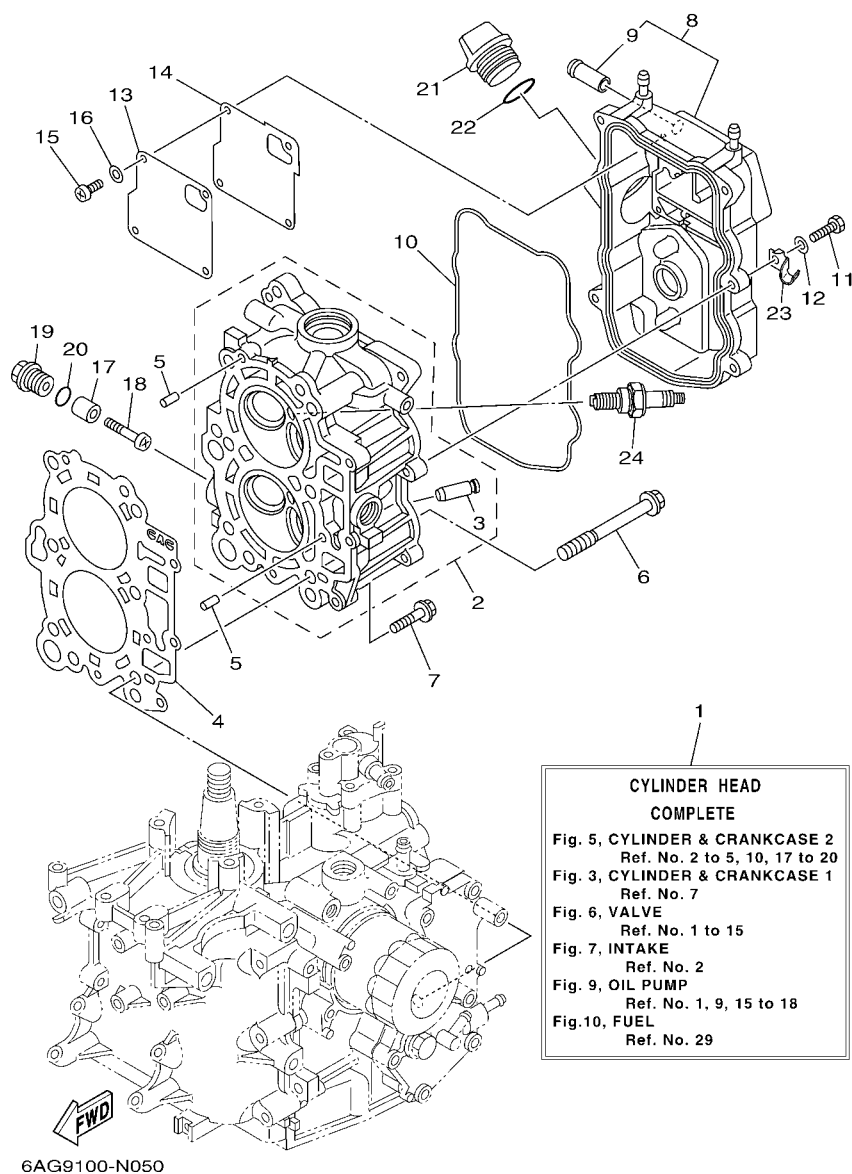


FIG. 5 CYLINDER & CRANKCASE 2 CARCACA DO CILINDRO 2

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-W009A-01-1S	CYLINDER HEAD COMPLETE CABECOTE DO CILINDRO CONJ	1				
2	6AH-11111-10-1S	HEAD, CYLINDER 1 CABECOTE DO CILINDRO 1	1				
3	6AH-11133-10	.GUIDE, VALVE 1 .GUIA DA VALVULA 1	4				
4	6AG-11181-10	GASKET, CYLINDER HEAD 1 GAXETA, CABECOTE DO CILINDRO 1	1				
5	93606-12019	PIN, DOWEL PINO GUIA	2				
6	90105-09006	BOLT, FLANGE PARAFUSO FLANGE	6				
7	90119-06MA3	BOLT, WITH WASHER PARAFUSO COM ARRUELA	3				
8	6AH-11191-00-1S	COVER, CYLINDER HEAD 1 TAMPA, CABECOTE DO CILINDRO 1	1				
9	6AH-11372-00	.NIPPLE, HOSE .JUNCAO DA MANGUEIRA	1				
10	6AH-11356-00	SEAL, CYLINDER 2 VEDACAO DO CILINDRO 2	1				
11	97095-06020	BOLT PARAFUSO	5				
12	92995-06600	WASHER ARRUELA	5				
13	6AH-11168-00	COVER, BREATHER TAMPA DE RESPIRO	1				
14	6AH-11169-00	GASKET, BREATHER COVER GAXETA DA TAMPA DO RESPIRO	1				
15	98507-04010	SCREW, PAN HEAD PARAFUSO CABECA PANELA	4				
16	92907-04600	WASHER ARRUELA	4				
17	6G8-11325-00	ANODE ANODO	2				
18	98980-05025	SCREW, BIND PARAFUSO	2				
19	6G8-11197-A0	PLUG, BLIND TAMPAO BLINDADO	2				
20	93210-13M63	O-RING ANEL DE BORRACHA	2				
21	6G8-15363-00	PLUG, OIL TAMPAO DO NIVEL DE OLEO	1				
22	93210-24M79	O-RING ANEL DE BORRACHA	1				
23	90465-08059	CLAMP BRACADEIRA	1				
24	94702-00418	PLUG, SPARK (NGK DPR6EB) VELA DE IGNICAO (NGK DPR6EB)	2				

**VALVULA**7

6BY2280-J070

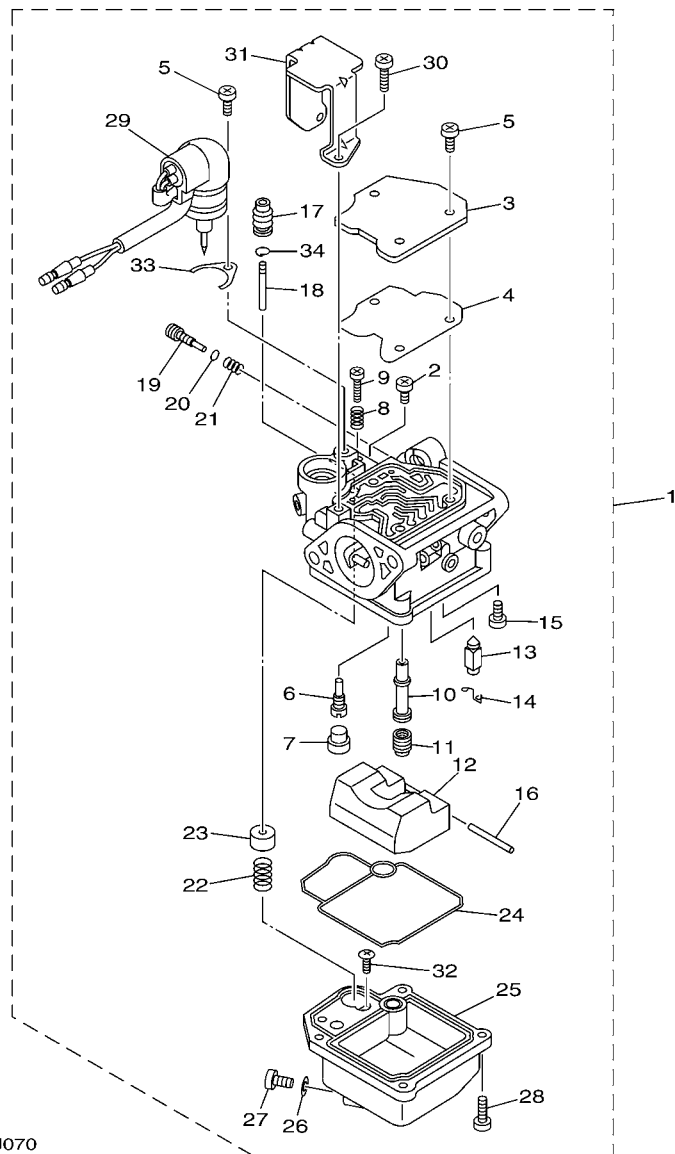


FIG. 8 CARBURETOR

CARBURADOR

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-14301-H0	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1				
2	98580-04006	.SCREW, PAN HEAD .PARAFUSO	1				
3	65W-14572-00	.PLATE .PLACA	1				
4	65W-14126-10	.GASKET .GAXETA	1				
5	97980-04110	.SCREW, WITH WASHER .PARAFUSO	4				
6	6AH-14948-06	.JET (#48) .GICLEUR (#48)	1				
7	679-14966-00	.RUBBER CAP .CAPA	1				
8	90501-10326	.SPRING, COMPRESSION .MOLA DE COMPRESSAO	1				
9	63V-14523-00	.SCREW, STOP .PARAFUSO DE PARADA	1				
10	6AH-14947-00	.JET, NEEDLE .GICLEUR DA AGULHA	1				
11	676-14943-33	.JET, MAIN (#130) .GICLEUR PRINCIPAL (#130)	1				
12	6AH-14985-00	.FLOAT .BOIA	1				
13	6AH-14546-00	.VALVE, NEEDLE .VALVULA DA AGULHA	1				
14	633-14159-00	.CLIP .PRESILHA	1				
15	98580-04008	.SCREW, PAN HEAD .PARAFUSO	1				
16	6H4-14548-00	.PIN, FLOAT ARM .PINO DA BOIA	1				
17	65W-14373-02	.COVER, PLUNGER CAP .CAPA DA HASTE DE ACELERAÇÃO	1				
18	6AH-14379-00	.ROD, STARTER .HASTE DE ACELERAÇÃO	1				
19	67C-14923-00	.SCREW, PILOT .PARAFUSO PILOTO	1				
20	67F-14398-10	.O-RING .ANEL DE BORRACHA	1				
21	67C-14555-00	.SPRING .MOLA	1				
22	6AH-14335-00	.SPRING, PLUNGER .MOLA	1				
23	6AH-14371-00	.PLUNGER, STARTER .AFOGADOR DE ACELERAÇÃO	1				
24	6AH-14384-00	.GASKET, FLOAT CHAMBER .GAXETA DA CAMARA DA BOIA	1				
25	6AH-14980-70	.BODY, FLOAT CHAMBER .CORPO DA CAMARA DA BOIA	1				
26	65W-14398-00	.GASKET .GAXETA	1				
27	65W-14992-00	.SCREW, DRAIN .PARAFUSO DE DRENO	1				

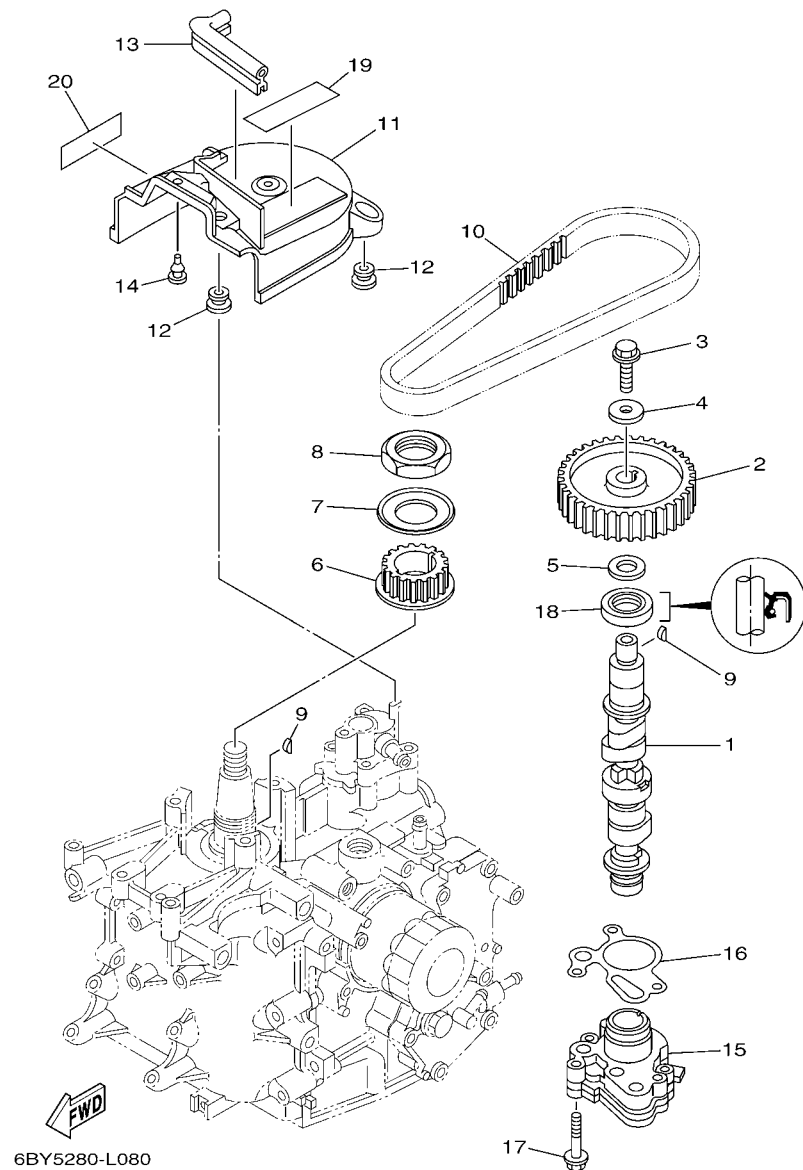


FIG. 9 OIL PUMP

BOMBA DE OLEO

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-12170-00	CAMSHAFT ASSY 1 EIXO DE COMANDO COMPLETO 1	1				
2	6AH-11537-00	GEAR, DRIVEN ENGRENAGEM MOTRIZ	1				
3	90105-081A7	BOLT, FLANGE PARAFUSO FLANGE	1				
4	90201-08784	WASHER, PLATE ARRUELA PLANA	1				
5	90201-15423	WASHER, PLATE ARRUELA PLANA	1				
6	6AH-11536-00	GEAR, DRIVE ENGRENAGEM MOTORA	1				
7	6AH-11557-00	WASHER 1 ARRUELA 1	1				
8	90170-30003	NUT PORCA	1				
9	90280-03M01	KEY, WOODRUFF CHAVETA MEIA LUA	2				
10	6AH-46241-00	BELT CINTO	1				
11	6AH-46297-00	COVER, DUST PROTECTOR DE POEIRA	1				
12	90480-10627	GROMMET ILHO DE BORRACHA	3				
13	6AH-42617-00	DAMPER, FORM AMORTIZADOR DO CONTORNO	1				
14	90480-06M19	GROMMET ILHO DE BORRACHA	1				
15	6AH-13300-00	OIL PUMP ASSY BOMBA DE OLEO COMPLETA	1				
16	6AH-13329-10	GASKET, PUMP COVER GAXETA DA TAMPA DA BOMBA	1				
17	90105-06035	BOLT, FLANGE PARAFUSO FLANGE	3				
18	93102-22010	OIL SEAL RETENTOR DE OLEO	1				
19	6AH-13437-70	MARK, CAUTION ETIQUETA DE ADVERTENCIA	1				
20	6AH-81994-70	LABEL, SAFETY ETIQUETA DE SEGURANCA	1				

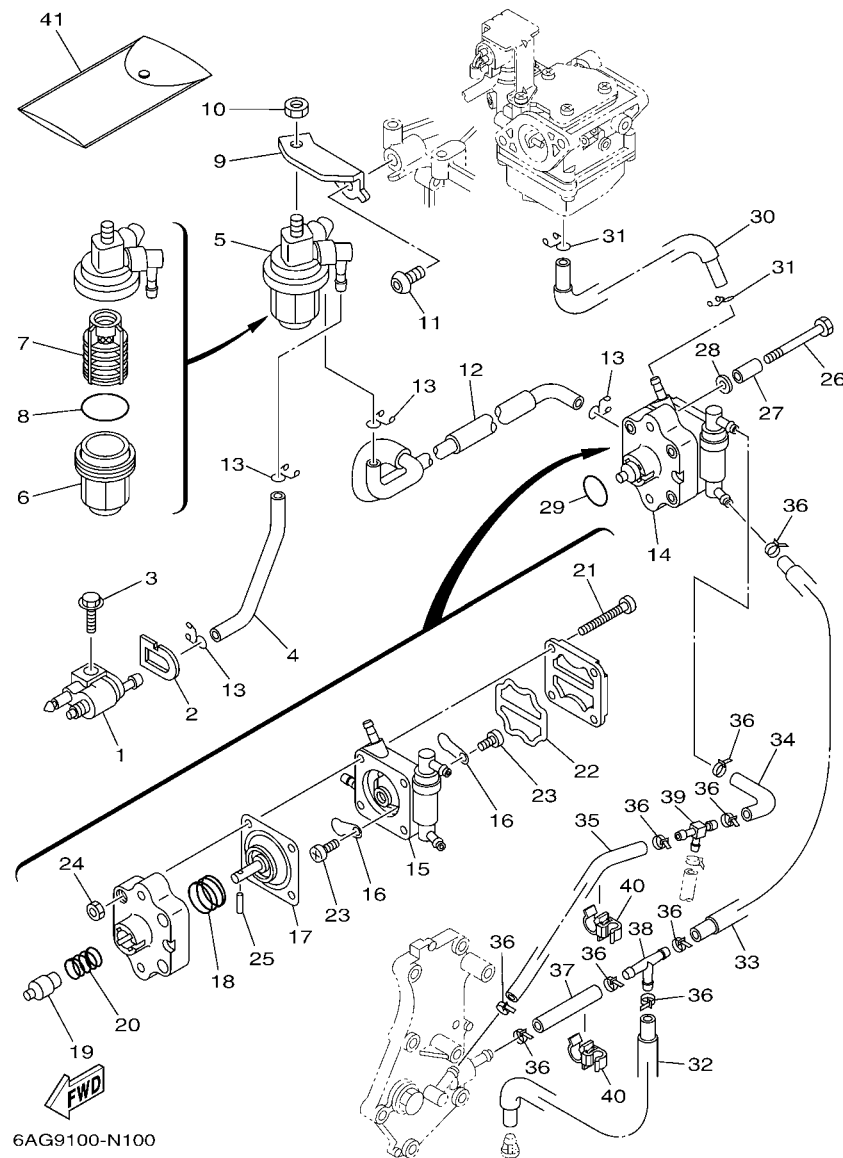


FIG. 10 FUEL

COMBUSTIVEL

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 JUNCAO TUBO DE COMBUSTIVEL 1	1				
2	61N-24329-00	SEAL GUARNICAO	1				
3	95895-06020	BOLT, FLANGE PARAFUSO FLANGE	1				
4	6AH-24311-00	PIPE, FUEL 1 TUBO DE COMBUSTIVEL 1	1				
5	61N-24560-10	FILTER ASSY FILTRO DE COMBUSTIVEL CONJ.	1				
6	61N-24521-00	.CUP, FILTER .COPO DO FILTRO	1				
7	61N-24563-10	.ELEMENT, FILTER .ELEMENTO DO FILTRO	1				
8	93210-32738	.O-RING .ANEL DE BORRACHA	1				
9	6AH-24566-00	BRACKET, FILTER SUPORTE DO FILTRO	1				
10	95380-08600	NUT PORCA	1				
11	90111-08055	BOLT, HEX. SOCKET BUTTON PARAFUSO	1				
12	6AH-24312-00	PIPE 2 TUBO 2	1				
13	90467-09M17	CLIP PRESILHA	4				
14	6AH-24410-70	FUEL PUMP ASSY BOMBA DE COMBUSTIVEL CONJ.	1				
15	6AH-24413-70	.BODY 2 .CARCACA 2	1				
16	6A0-24421-01	.VALVE, CHECK .VALVULA DA BOMBA	2				
17	66M-24411-11	.DIAPHRAGM .DIAFRAGMA	1				
18	66M-24423-00	.SPRING, DIAPHRAGM .MOLA DO DIAFRAGMA	1				
19	66M-13131-10	.PLUNGER .ESPACADOR	1				
20	66M-24454-00	.SPRING .MOLA	1				
21	66M-24444-00	.SCREW .PARAFUSO	4				
22	66M-24471-01	.DIAPHRAGM .DIAFRAGMA	1				
23	6E7-14325-00	.SCREW, PAN HEAD .PARAFUSO DE CABECA PANELA	2				
24	95380-04600	.NUT .PORCA	4				
25	66M-24374-00	.PIN .PINO	1				
26	90101-06032	BOLT PARAFUSO	2				
27	90387-06M17	COLLAR ESPACADOR	2				

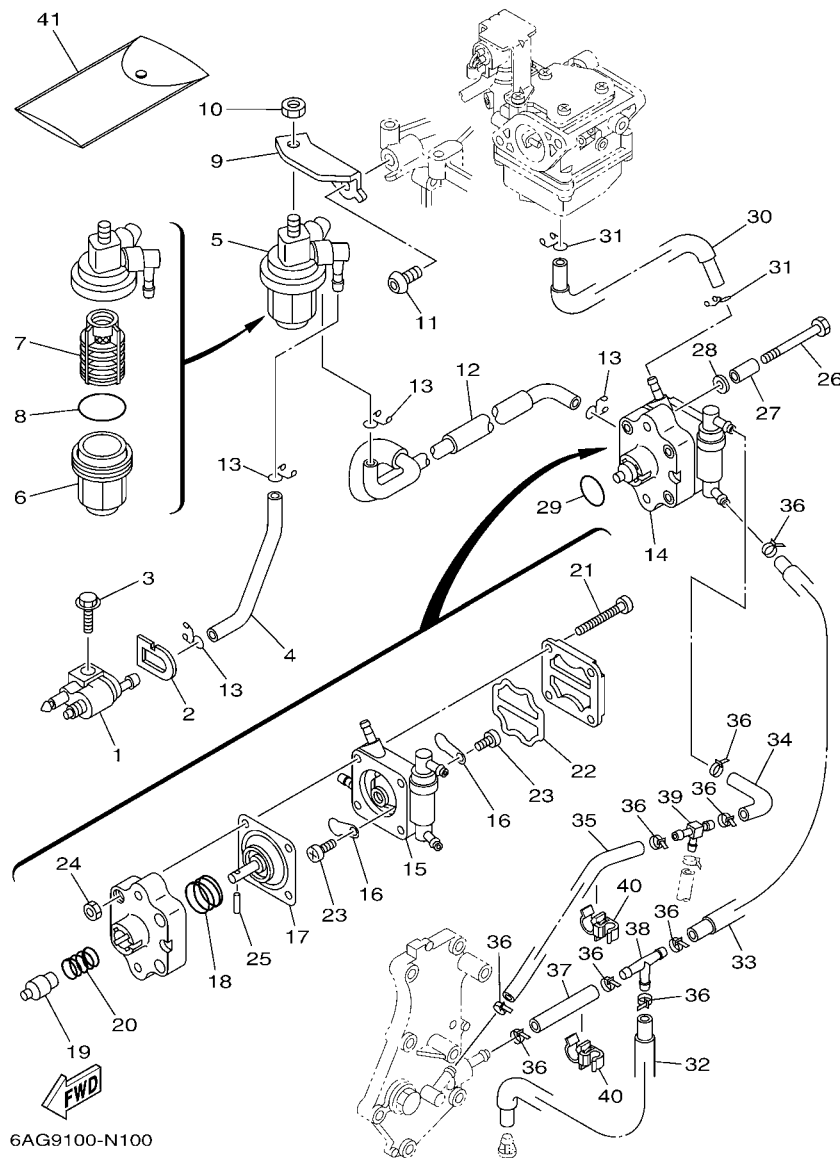
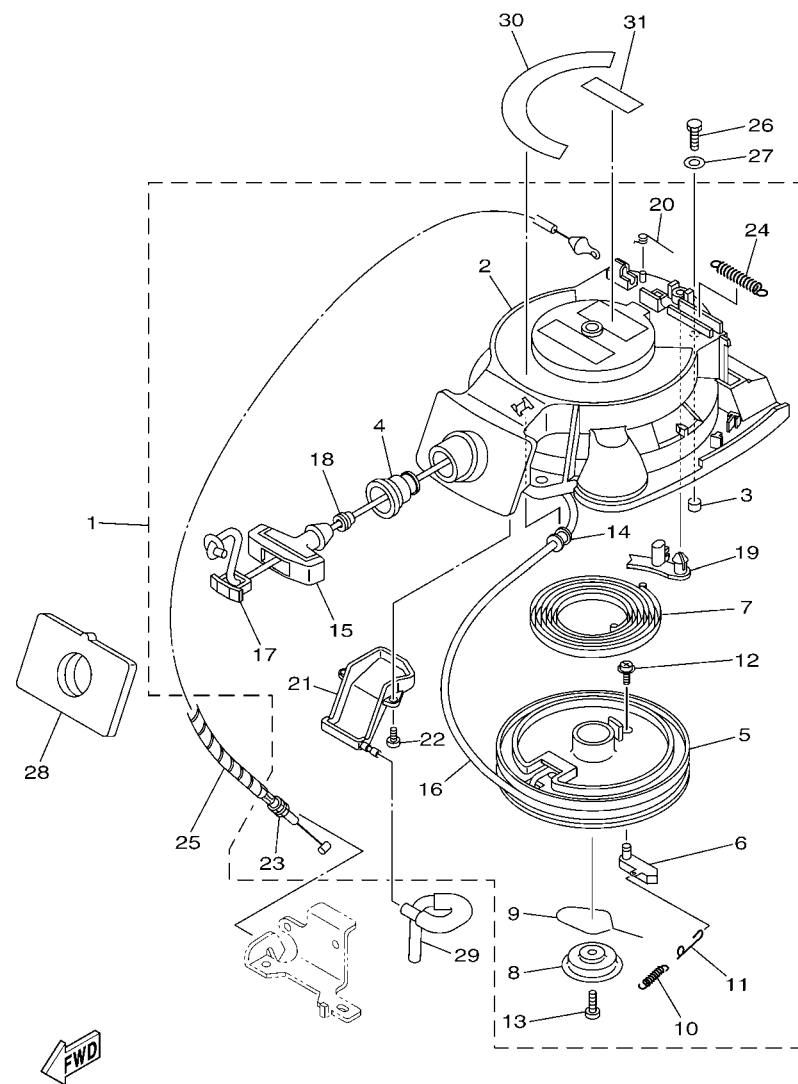


FIG. 10 FUEL

COMBUSTIVEL

[illegible]



6BY5280-L100

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

FIG. 11 STARTER

PARTIDA

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-15710-01	STARTER ASSY PARTIDA COMPLETA	1				
2	6AH-15711-00	.CASE, STARTER .CAIXA DA PARTIDA	1				
3	67D-15764-00	.COLLAR 1 .ESPACADOR 1	3				
4	6AH-15795-00	.GUIDE, ROPE .GUIA DO CABO	1				
5	63V-15714-00	.DRUM, SHEAVE .TAMBOR DA ROLDANA	1				
6	6AH-15741-10	.PAWL, DRIVE .CHAVETA DA PARTIDA	1				
7	63V-15713-00	.SPRING, STARTER .MOLA DA PARTIDA	1				
8	68T-15716-00	.PLATE, DRIVE .PLACA MOTORA	1				
9	63V-15705-01	.SPRING, DRIVE PAWL .MOLA ESPECIAL DA PARTIDA	1				
10	63V-15767-01	.SPRING .MOLA	1				
11	68T-15784-00	.SPRING, RETURN .MOLA DE RETORNO	1				
12	63V-15793-00	.SCREW .PARAFUSO	1				
13	68T-15793-00	.SCREW .PARAFUSO	1				
14	68T-15764-00	.COLLAR 1 .ESPACADOR 1	1				
15	689-15755-01	.HANDLE, STARTER .MANOPLA DE PARTIDA	1				
16	*	.WIRE, STARTER (L:1800MM) .CABO DE PARTIDA (L:1800MM)	1				*1 *1
17	6F5-15779-02	.COVER .TAMPA	1				
18	6A0-15789-00	.DAMPER .AMORTIZADOR	1				
19	66T-15794-00	.STOPPER .BUJAO	1				
20	66T-15734-00	.SPRING, RETURN .MOLA DE RETORNO	1				
21	6AH-15782-00	.COVER, SHEAVE .TAMPA DA ROLDANA	1				
22	6AH-15793-00	.SCREW .PARAFUSO	2				
23	6AH-15770-00	.CABLE COMP., STARTER STOP .CABO COMP. DE PARADA (PARTIDA)	1				
24	66T-15731-00	.SPRING, RETURN .MOLA DE RETORNO	1				
25	90446-06M90	HOSE (L120) TUBO (L120)	1				
26	97095-06020	BOLT PARAFUSO	3				
27	92995-06600	WASHER ARRUELA	3				

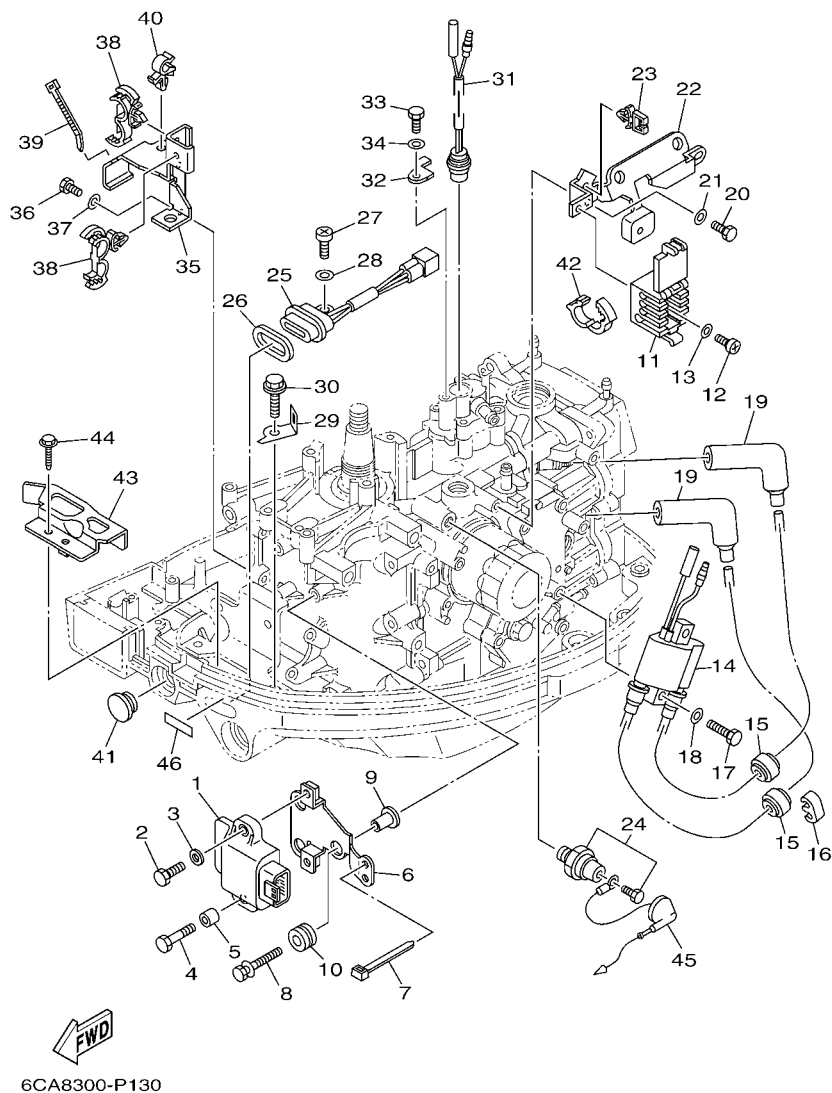
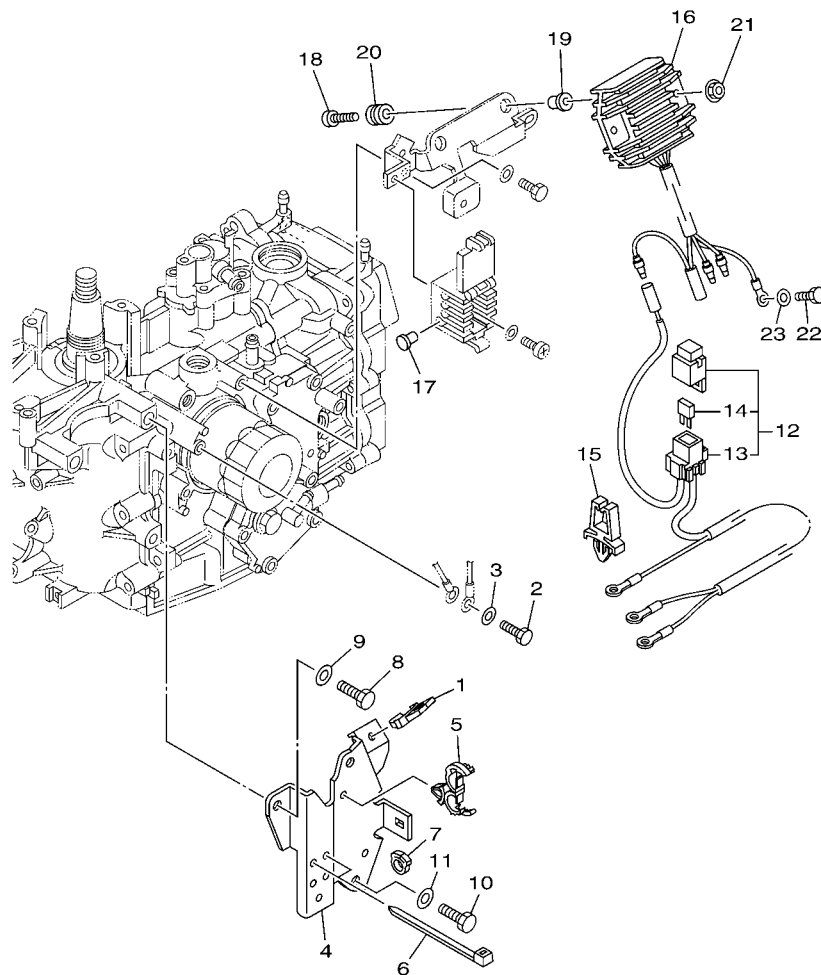


FIG. 13 ELECTRICAL 1

SISTEMA ELETRICO 1

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-85540-00	C.D.I. UNIT ASSY UNIDADE DE IGNICAO CONJ. (CDI)	1				
2	97095-06020	BOLT PARAFUSO	1				
3	92995-06600	WASHER ARRUELA	1				
4	97095-06030	BOLT PARAFUSO	1				
5	90387-06M74	COLLAR ESPACADOR	1				
6	6AH-81948-00	BRACKET SUPORTE	1				
7	90465-13M18	CLAMP BRACADEIRA	1				
8	90119-06M35	BOLT, WITH WASHER PARAFUSO COM ARRUELA	3				
9	90387-06289	COLLAR ESPACADOR	3				
10	90480-10M23	GROMMET ILHO DE BORRACHA	3				
11	6AH-82522-00	CLAMP, COUPLER BRACADEIRA DO ACOPLADOR	1				
12	97880-06010	SCREW, PAN HEAD PARAFUSO	1				
13	90201-06M05	WASHER, PLATE ARRUELA PLANA	1				
14	6F5-85570-13	IGNITION COIL ASSY BOBINA DE IGNICAO CONJ.	1				
15	90480-25003	GROMMET ILHO DE BORRACHA	2				
16	67F-82361-00	CLAMP, CORD GRAMPO FIXADOR DO TUBO	1				
17	97095-06025	BOLT PARAFUSO	2				
18	92995-06600	WASHER ARRUELA	2				
19	6AH-82370-00	PLUG CAP ASSY CACHIMBO DA VELA CONJ.	2				
20	97095-06014	BOLT PARAFUSO	2				
21	92995-06600	WASHER ARRUELA	2				
22	6AH-85542-00	BRACKET SUPORTE	1				
23	90464-07M56	CLAMP BRACADEIRA	2				
24	64J-82504-00	OIL PRESSURE SWITCH ASSY SENSOR DE PRESSAO DO OLEO	1				
25	62Y-84301-00	PILOT LIGHT ASSY 1 LUZ PILOTO CONJ. 1	1				
26	6H4-83589-00	GASKET GAXETA	1				
27	97885-06012	SCREW, PAN HEAD PARAFUSO	1				

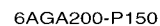
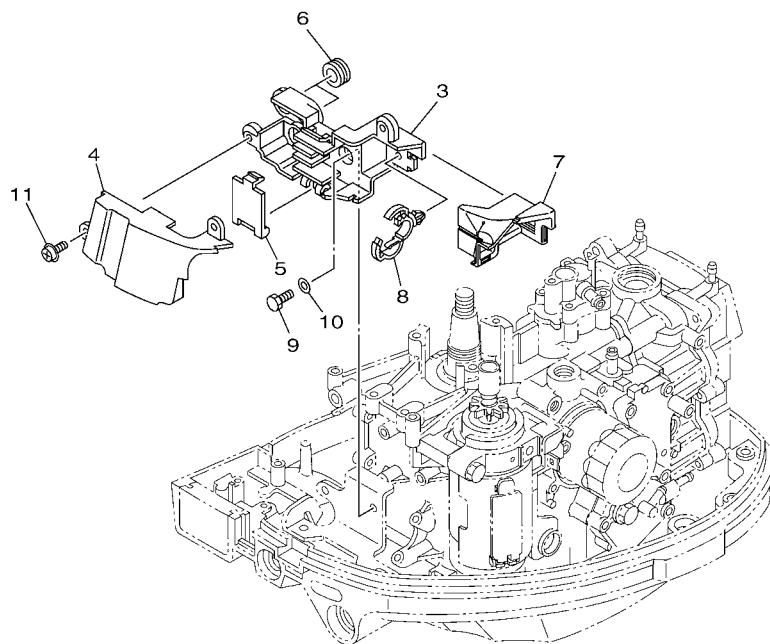
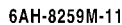


6AJ1200-G130

FIG. 14 ELECTRICAL 2

SISTEMA ELETRICO 2

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	90464-08004	CLAMP BRACADEIRA	1				
2	97095-06014	BOLT PARAFUSO	1				
3	92995-06600	WASHER ARRUELA	1				
4	6AH-82398-00	PLATE 3 PLACA 3	1				
5	90464-18246	CLAMP BRACADEIRA	1				
6	90465-13M18	CLAMP BRACADEIRA	3				
7	90464-09010	CLAMP BRACADEIRA	1				
8	97095-08025	BOLT PARAFUSO	2				
9	92995-08600	WASHER ARRUELA	2				
10	97095-08016	BOLT PARAFUSO	1				
11	92995-08600	WASHER ARRUELA	1				
12	6AH-81949-00	WIRE, LEAD CHICOTE DE FIOS	1				AP
13	67F-82151-00	.FUSE (20A) .FUSIVEL (20A)	2				AP
14	67F-8215B-00	.CAP (BLACK) .TAMPAO	1				
15	90464-06001	CLAMP BRACADEIRA	1				AP
16	6AH-81960-00	RECTIFIER & REGULATOR ASSY RETIFICADOR & REGULADOR CONJ.	1				AP
17	703-82119-00	COVER, LEAD WIRE TAMPA DO FIO DA BATERIA	1				AP
18	98980-06030	SCREW, BIND PARAFUSO	2				AP
19	90387-06M70	COLLAR ESPACADOR	2				AP
20	90480-13M24	GROMMET ILHO DE BORRACHA	2				AP
21	95780-06500	NUT, FLANGE PORCA FLANGE	2				AP
22	97095-06014	BOLT PARAFUSO	1				AP
23	92995-06600	WASHER ARRUELA	1				AP



SISTEMA ELETRICO 3

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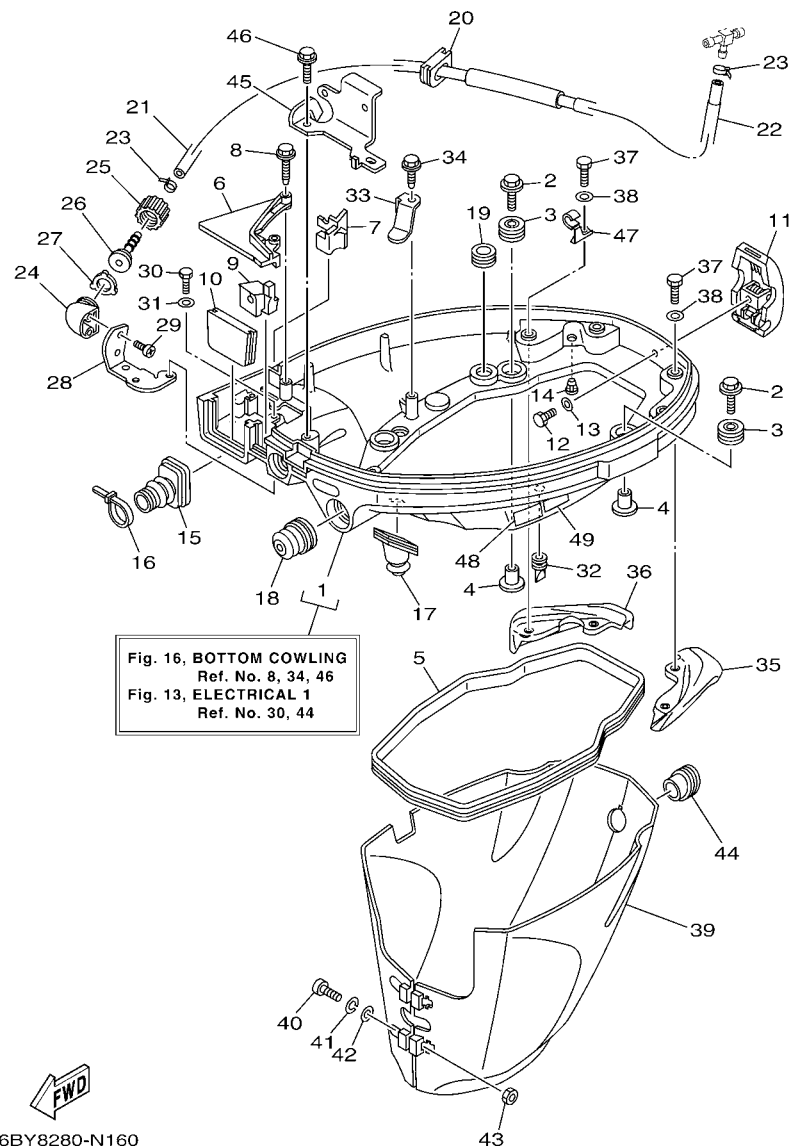


FIG. 16 BOTTOM COWLING

BANDEJA DO CAPO

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-42710-00-4D	BOTTOM COWLING ASSY BASE DO CAPO CONJ.	1				
2	68F-85119-00	BOLT PARAFUSO	4				
3	90480-21M82	GROMMET ILHO DE BORRACHA	4				
4	90387-06176	COLLAR ESPACADOR	4				
5	6AH-42716-00	RUBBER, SEAL 1 BORRACHA DE VEDACAO 1	1				
6	6AH-42738-00-4D	PLATE, FITTING PLACA DA FIXADORA	1				
7	6AH-42718-00	RUBBER, SEAL 3 BORRACHA DE VEDACAO 3	1				
8	90109-06M82	BOLT PARAFUSO	2				
9	6AH-42725-00	GROMMET ILHO	1				
10	6AH-42724-00	GROMMET ILHO	1				
11	6AH-42801-00	COWLING CLAMP COMP. GRAMPO DA CARENAGEM COMP.	1				
12	97095-06012	BOLT PARAFUSO	1				
13	92995-06600	WASHER ARRUELA	1				
14	6BL-44391-00	NIPPLE, HOSE JUNCAO DO TUBO	1				
15	6AH-26326-00	GROMMET ILHO	1				
16	90465-11M10	CLAMP BRACADEIRA	1				
17	6AH-42727-00	GROMMET ILHO	1				
18	65W-42726-00	GROMMET ILHO	1				
19	90480-16007	GROMMET ILHO DE BORRACHA	1				
20	6AH-42726-00	GROMMET ILHO	1				
21	6AH-24314-01	PIPE 4 TUBO 4	1				
22	90445-15003	HOSE (L230) TUBO (L230)	1				
23	90465-11M10	CLAMP BRACADEIRA	2				
24	6DR-12572-00	ADAPTER ADAPTADOR	1				
25	6R3-12581-00	JOINT, HOSE 1 JUNCAO DA MANGUEIRA 1	1				
26	6R3-12582-00	JOINT, HOSE 2 JUNCAO DA MANGUEIRA 2	1				
27	6R3-12583-00	GASKET, HOSE JOINT GAXETA DA JUNCAO DA MANGUEIRA	1				

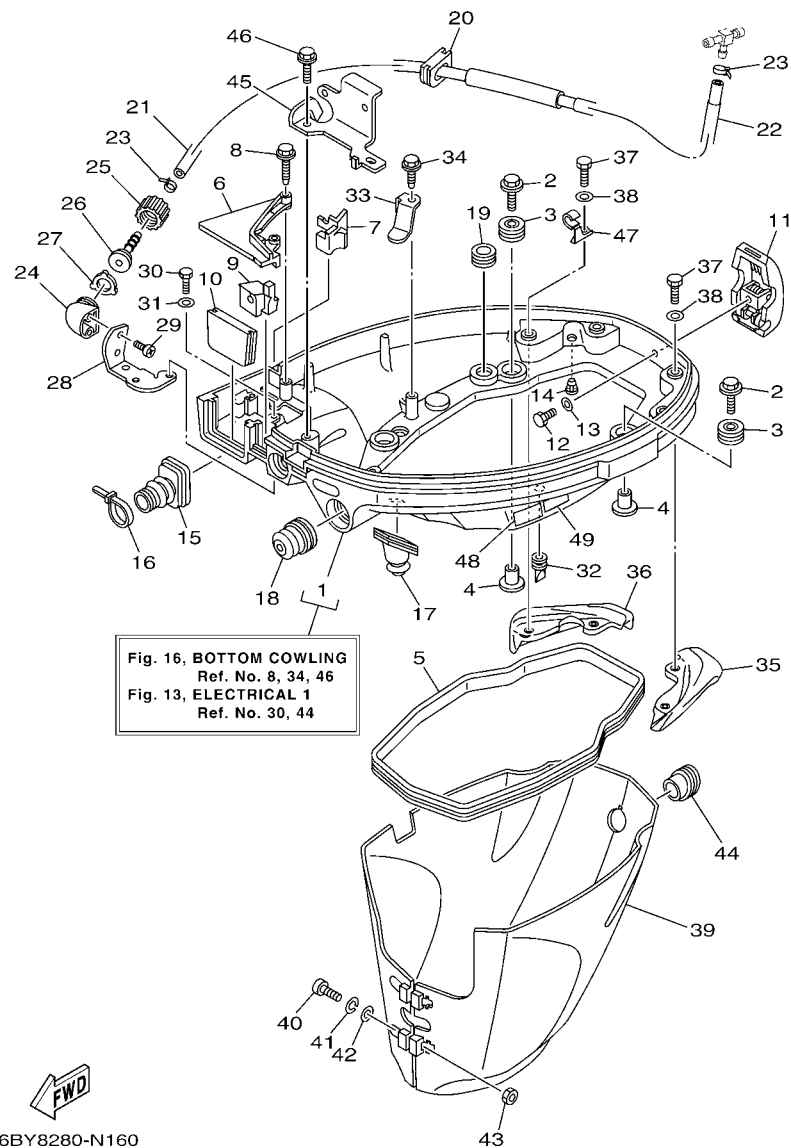


FIG. 16 BOTTOM COWLING

BANDEJA DO CAPO

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
28	6AH-12535-00	PLATE PLACA	1				
29	90167-06002	SCREW, TAPPING PARAFUSO	2				
30	97095-06010	BOLT PARAFUSO	2				
31	92995-06600	WASHER ARRUELA	2				
32	65W-42717-00	RUBBER, SEAL 2 BORRACHA DE VEDACAO 2	2				
33	6AH-42743-00	BRACKET SUPORTE	1				
34	90109-06M86	BOLT PARAFUSO	1				
35	6AH-42761-A0	STOPPER LIMITADOR	1				
36	6AH-42762-A0	STOPPER LIMITADOR	1				
37	97075-06012	BOLT PARAFUSO	4				
38	92995-06600	WASHER ARRUELA	4				
39	6AH-42741-00	APRON ABA	1				
40	97885-06030	SCREW, PAN HEAD PARAFUSO	2				
41	92995-06100	WASHER, SPRING ARRUELA COM MOLA	2				
42	92995-06600	WASHER ARRUELA	2				
43	95380-06600	NUT, HEXAGON PORCA SEXTAVADA	2				
44	6AH-42717-00	RUBBER, SEAL 2 BORRACHA DE VEDACAO 2	1				
45	6AH-15774-00	STAY 4 FIXADOR 4	1				
46	90109-06M86	BOLT PARAFUSO	1				
47	90465-08M82	CLAMP BRACADEIRA	1				
48	6AH-42794-70	LABEL, WARNING (GENERAL) ETIQUETA ADVERTENCIA	1				
49	4VW-F111M-04	LABEL, MADE IN ETIQUETA DE FABRICACAO LOCAL	1				

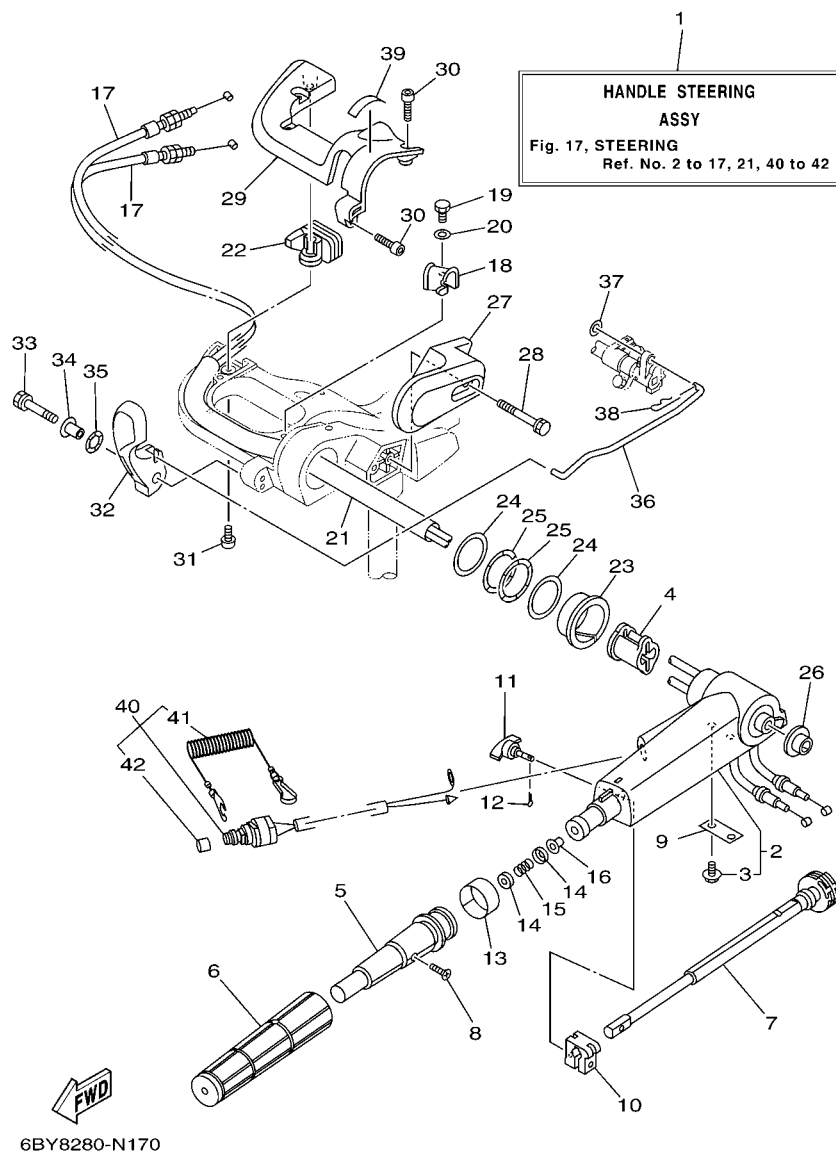
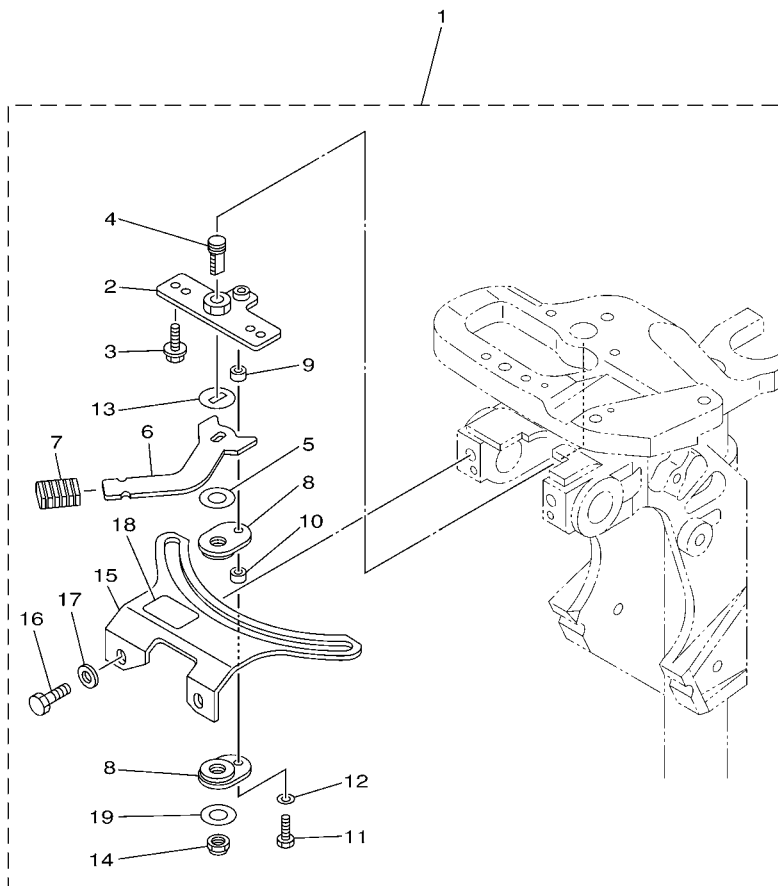


FIG. 17 STEERING

DIRECAO

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-W0084-03-4D	HANDLE STEERING ASSY ALAVANCA DA DIRECAO CONJ.	1				
2	6AH-42101-02-4D	HANDLE, STEERING ALAVANCA DE DIRECIONAL	1				
3	90109-06M86	.BOLT .PARAFUSO	2				
4	6AH-26288-00	GROMMET, CABLE ILHO DE CABOS	1				
5	66M-42119-01	GRIP, STEERING HANDLE MANOPLA DA ALAVANCA DIRECIONAL	1				
6	67D-42177-00	RUBBER, HANDLE BORRACHA DO GUIDAO	1				
7	65W-42138-00	LEVER, THROTTLE ALAVANCA DE ACELERACAO	1				
8	90152-05011	SCREW, COUNTERSUNK PARAFUSO TRAMBULADOR	1				
9	65W-42159-00	STAY FIXADOR	1				
10	6G1-42126-00	FRICITION, STEERING HANDLE GRIP FRICCAO DIRECIONAL	1				
11	65W-42125-00	BOLT, FRICTION ADJUSTING PARAFUSO DE AJUSTE DA FRICCAO	1				
12	91490-16010	PIN. COTTER CONTRAPINO	1				
13	6J0-42137-10	INDICATOR, THROTTLE INDICADOR DE ACELERACAO	1				
14	6X4-44188-00	WASHER ARRUELA	2				
15	90501-23215	SPRING, COMPRESSION MOLA DE COMPRESSAO	1				
16	90386-08004	BUSH BUCHA	1				
17	6AH-26311-00	CABLE, THROTTLE 1 CABO DO ACELERADOR 1	2				
18	6AH-44554-00	PLATE PLACA	1				
19	97095-06014	BOLT PARAFUSO	1				
20	92995-06600	WASHER ARRUELA	1				
21	6AH-2634E-00	PROTECTOR 1 PROTETOR 1	1				
22	6AH-42551-00	GROMMET ILHO DE BORRACHA	1				
23	90386-45001	BUSH BUCHA	1				
24	90201-39008	WASHER, PLATE ARRUELA PLANA	2				
25	90206-39001	WASHER, WAVE ARRUELA ONDULADA	2				
26	90381-20001	BUSH, SOLID BUCHA SOLIDA	1				
27	6AH-42131-00-4D	COVER, HANDLE STEERING TAMPA DA ALAVANCA DIRECIONAL	1				



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FIG. 18 STEERING FRICTION

FRICCAO DA DIRECAO

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-42508-01	STEERING FRICTION ASSY DIRECIONADOR DE FRICCAO	1				
2	68T-42525-01	.PLATE, FRICTION .PLACA DE FRICCAO	1				
3	90119-05018	.BOLT, WITH WASHER .PARAFUSO COM ARRUELA	2				
4	67C-42562-00	.SHAFT, STEERING LOCK .EIXO TRAVA DO DIRECIONAL	1				
5	90202-10M56	.WASHER, PLATE .ARRUELA PLANA	1				
6	68T-42561-00	.KNOB, STEERING LOCK .BOTAO DA TRAVA DO DIRECIONADOR	1				
7	689-43633-00	.COVER, TILT LEVER .CAPA DA ALAVANCA DE INCLINACAO	1				
8	65W-42528-00	.PLATE, FRICTION .PLACA DE FRICCAO	2				
9	90387-05053	.COLLAR .ESPACADOR	1				
10	90387-05054	.COLLAR .ESPACADOR	1				
11	97095-05020	.BOLT .PARAFUSO	1				
12	92995-05600	.WASHER .ARRUELA	1				
13	90209-10M26	.WASHER .ARRUELA	1				
14	90185-10M14	.NUT, SELF-LOCKING .PORCA AUTOTRAVANTE	1				
15	6AH-42527-00	.PLATE, FRICTION .PLACA DE FRICCAO	1				
16	90101-08022	.BOLT .PARAFUSO	2				
17	90201-08065	.WASHER, PLATE .ARRUELA PLANA	2				
18	68T-43155-00	.MARK 1 .MARCA (EMBLEMA) 1	1				
19	90201-106M5	.WASHER, PLATE .ARRUELA PLANA	1				

FWD
6AH1100-F220

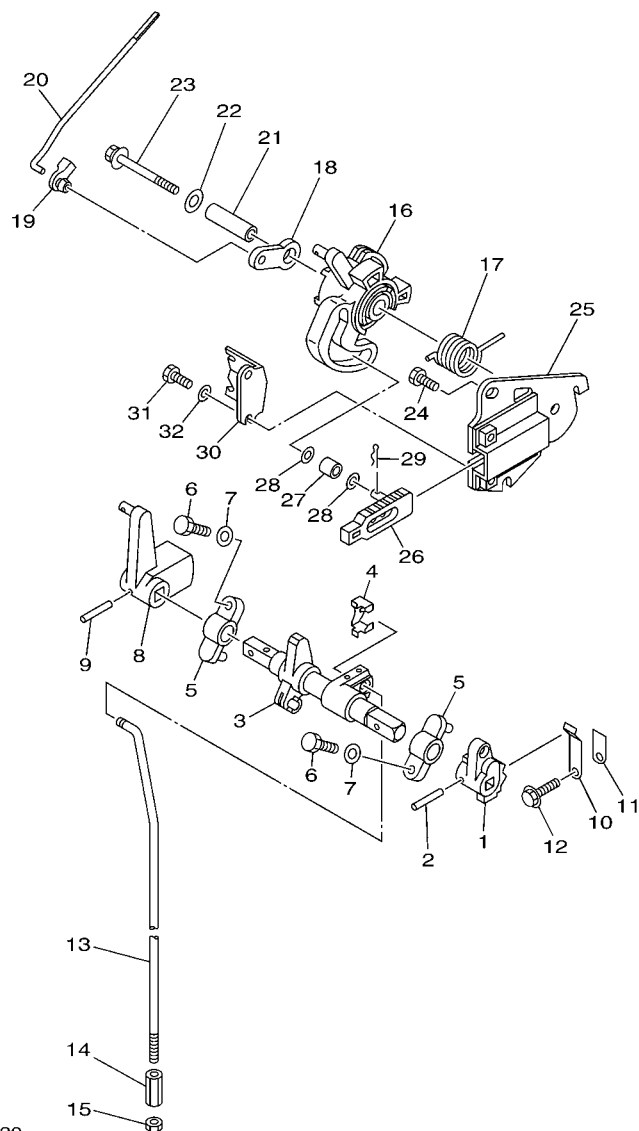
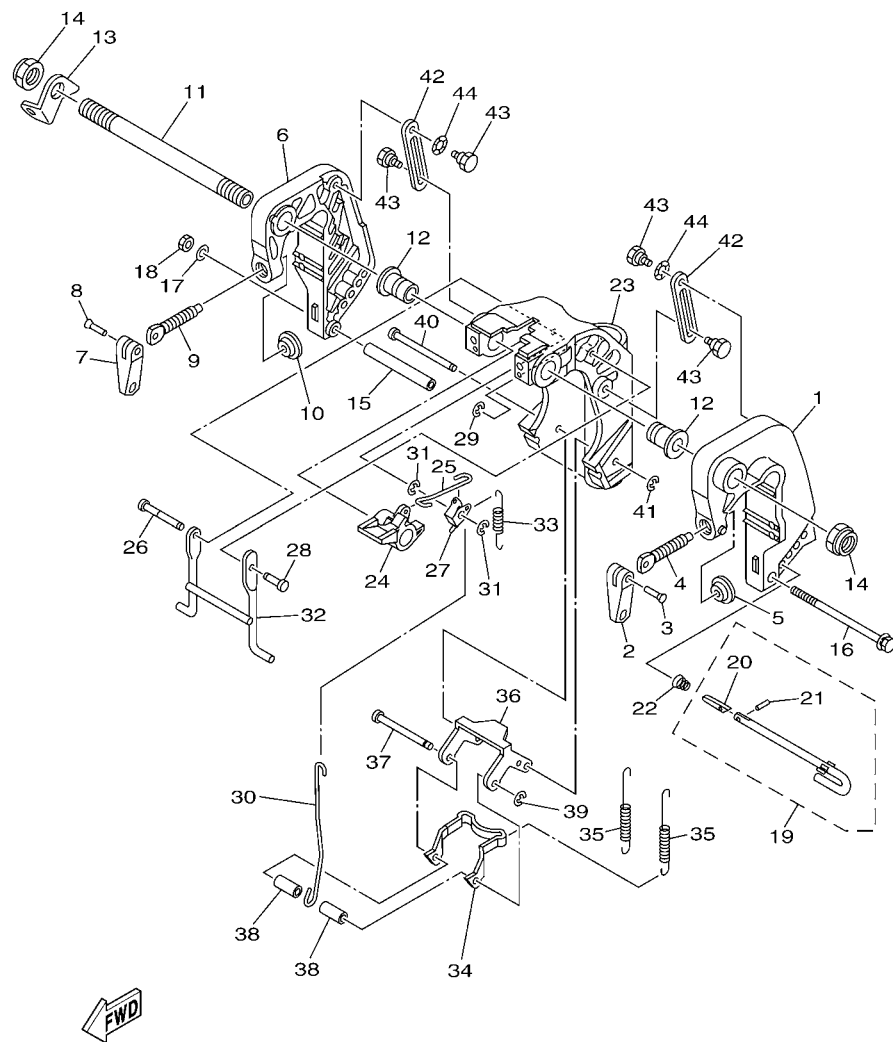


FIG. 19 CONTROL

CONTROLE

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-44123-00	ARM, SHIFT ROD BRACO DA HASTE DE MUDANCA	1				
2	90254-03M05	PIN, SPRING PINO MOLA	1				
3	6AH-44121-01	LEVER, SHIFT ROD ALAVANCA DA HASTE DE MUDANCA	1				
4	6AH-26364-00	END, CABLE 2 TERMINAL DO CABO 2	1				
5	6G1-41662-01-94	BRACKET 2 SUPORTE 2	2				
6	97095-06020	BOLT PARAFUSO	2				
7	92995-06600	WASHER ARRUELA	2				
8	6AH-44125-00	LEVER, SHIFT ROD ALAVANCA DA HASTE DE MUDANCA	1				
9	90254-03M05	PIN, SPRING PINO MOLA	1				
10	65W-44116-00	SPRING MOLA	1				
11	66R-44114-00	STOPPER LIMITADOR	1				
12	95895-06014	BOLT, FLANGE PARAFUSO FLANGE	1				
13	6AH-44143-00	ROD, SHIFT HASTE DE MUDANCA	1				S(17.1")
14	90170-06015	NUT PORCA	1				S(17.1")
15	95380-06700	NUT PORCA	1				
16	6AH-41638-00	PULLEY POLIA	1				
17	90508-20M44	SPRING, TORSION MOLA DE TORCAO	1				
18	65W-41283-00	LEVER, FREE ACCEL. ALAVANCA DE ACELERACAO	1				
19	6J8-41262-00	JOINT, CHOKE LEVER JUNCAO DA ALAVANCA DO AFOGADOR	1				
20	6AH-41211-00	LINK, ACCEL. ARTICULADOR DO ACELERADOR	1				
21	90387-06139	COLLAR ESPACADOR	1				
22	90201-06M31	WASHER, PLATE ARRUELA PLANA	1				
23	97595-06555	BOLT, WITH WASHER PARAFUSO COM ARRUELA	1				
24	97095-06014	BOLT PARAFUSO	2				
25	6AH-14571-00	BRACKET, THROTTLE SUPORTE DO ACELERADOR	1				
26	6AH-44167-10	PLUNGER, SHIFT CAM AFOGADOR DO CAME DE MUDANCA	1				
27	62Y-42171-00	BUSHING BUCHA	1				



6BY7280-M200

FIG. 20 BRACKET 1

SUPORTE 1

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-43111-00-4D	BRACKET, CLAMP 1 SUPORTE DA BRACADEIRA 1	1				
2	6E0-43118-01	HANDLE, TRANSOM CLAMP ALAVANCA DE FIXACAO	1				
3	90243-04M01	PIN PINO	1				
4	6E7-43116-00	SCREW, TRANSOM CLAMP PARAFUSO DE ACO DA ALAVANCA	1				
5	648-43114-01	PAD, TRANSOM CLAMP PASTILHA DE TRANSMISSAO	1				
6	6AH-43112-00-4D	BRACKET, CLAMP 2 SUPORTE DA BRACADEIRA 2	1				
7	6E0-43118-01	HANDLE, TRANSOM CLAMP ALAVANCA DE FIXACAO	1				
8	90243-04M01	PIN PINO	1				
9	6E7-43116-00	SCREW, TRANSOM CLAMP PARAFUSO DE ACO DA ALAVANCA	1				
10	648-43114-01	PAD, TRANSOM CLAMP PASTILHA DE TRANSMISSAO	1				
11	69A-43131-00	BOLT, CLAMP BRACKET PARAFUSO DE ACO	1				FOR REMOTE CONTROL FOR REMOTE CONTROL
12	90386-22MA4	BUSH BUCHA	2				
13	66R-43113-00	PLATE, CLAMP BRACKET PLACA DE SUPORTE DA BRACADEIRA	1				
14	90185-22043	NUT, SELF-LOCKING PORCA AUTOTRAVANTE	2				
15	90387-06M13	COLLAR ESPACADOR	1				
16	90101-06M18	BOLT PARAFUSO	1				
17	92995-06600	WASHER ARRUELA	1				
18	95380-06700	NUT PORCA	1				
19	6L2-43160-01	TILT ROD ASSY BARRA INCLINADA CONJ	1				
20	689-43165-00	.PLATE, TILT LOCK .PLACA DA BARRA INCLINADA	1				
21	91690-30008	.PIN, SPRING .PINO MOLA	1				
22	90502-10M07	SPRING, CONICAL MOLA CONICA	1				
23	6AH-43311-00-4D	BRACKET, SWIVEL 1 SUPORTE DO EIXO GIRATORIO	1				S(17.1") S(17.1")
24	6DR-43631-00	LEVER, TILT ALAVANCA DE INCLINACAO	1				
25	6DR-43616-00	ROD, TILT LOCK HASTE DE FIXADOR DE INCLINACAO	1				
26	6AH-43646-10	SHAFT, LEVER ALAVANCA DO EIXO	1				
27	6DR-43641-00	LEVER, TILT ALAVANCA DE INCLINACAO	1				

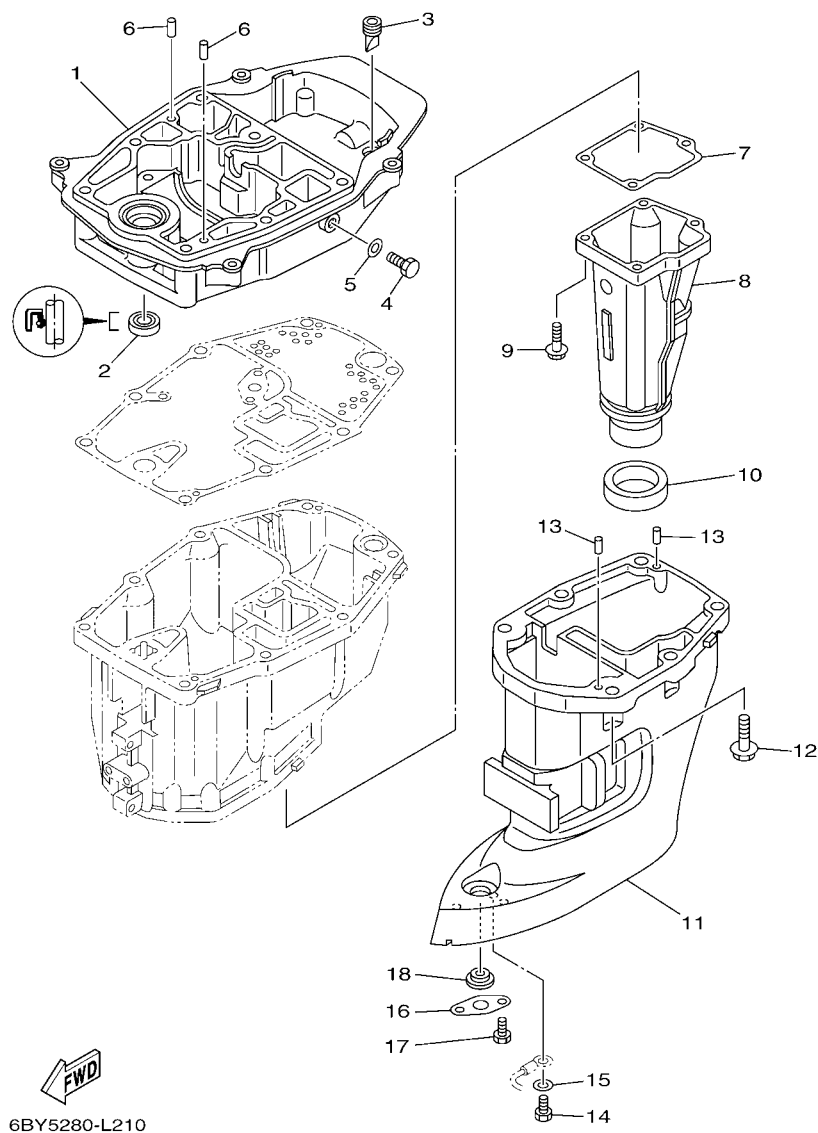


FIG. 22 UPPER CASING

CAPA INFERIOR

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-41137-00-CA	GUIDE, EXHAUST GUIA DO ESCAPE	1				
2	93101-12M63	OIL SEAL RETENTOR DE OLEO	1				
3	65W-42717-00	RUBBER, SEAL 2 BORRACHA DE VEDACAO 2	1				
4	97095-08014	BOLT PARAFUSO	1				
5	90430-08143	GASKET GAXETA	1				
6	93606-19M23	PIN, DOWEL PINO GUIA	2				
7	6AH-41134-00	GASKET, EXHAUST MANIFOLD GAXETA DO MULTIPLO DE ESCAPE	1				
8	6AH-14711-00-CA	MUFFLER 1 SILENCIADOR 1	1				S(17.1") S(17.1")
9	97575-06525	BOLT, WITH WASHER PARAFUSO COM ARRUELA	4				
10	6AH-41138-00	SEAL, EXT. 1 VEDACAO DO ESCAPE 1	1				
11	6AH-45111-00-4D	CASING, UPPER CAIXA SUPERIOR	1				S(17.1") S(17.1")
12	97575-08530	BOLT, WITH WASHER PARAFUSO COM ARRUELA	6				
13	93604-12M07	PIN, DOWEL PINO GUIA	2				
14	97095-05010	BOLT PARAFUSO	1				
15	92995-05600	WASHER ARRUELA	1				
16	68T-45321-00	PLATE PLACA	1				
17	97095-06008	BOLT PARAFUSO	1				
18	90480-14M54	GROMMET ILHO DE BORRACHA	1				

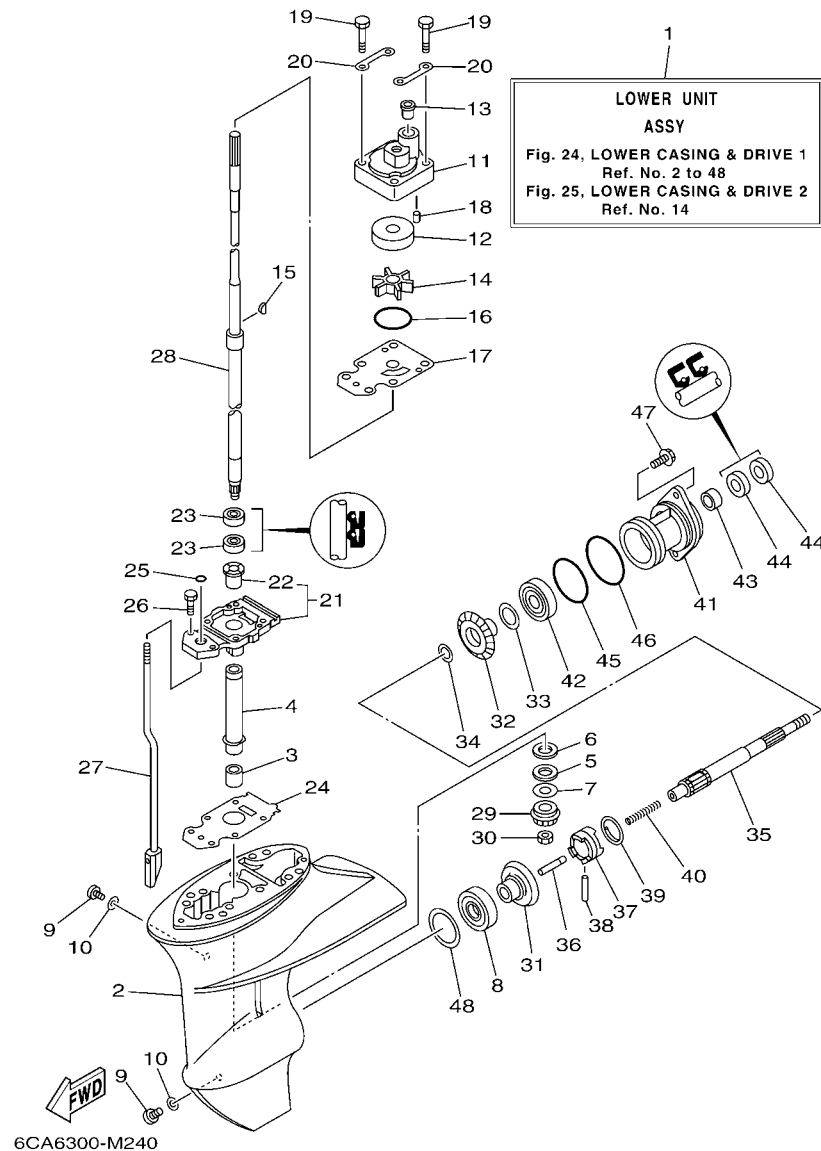


FIG. 24 LOWER CASING & DRIVE 1

CARCACA INF. E TRANSMISSAO 1

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-45300-00-4D	LOWER UNIT ASSY UNIDADE DA RABETA INFERIOR CJ.	1				S(17.1") S(17.1")
2	6AH-45311-00-4D	CASING, LOWER RABETA INFERIOR	1				
3	93315-314V8	BEARING ROLAMENTO	1				
4	63V-45536-00	SLEEVE, DRIVE SHAFT PROTECTOR DO EIXO DE DIRECIONAL	1				
5	90209-14011	WASHER ARRUELA	1				
6	90201-15017	WASHER, PLATE ARRUELA PLANA	1				
7	6E8-45587-10	SHIM (T:1.13MM) CALCO (T:1.13MM)	1				UR UR
	6E8-45587-30	SHIM (T:1.20MM) CALCO (T:1.20MM)	1				UR UR
8	93332-00005	BEARING ROLAMENTO	1				
9	90340-08002	PLUG, STRAIGHT SCREW TAMPAO DO DRENO	2				
10	90430-08020	GASKET GAXETA	2				
11	6AH-44311-00	HOUSING, WATER PUMP ALOJAMENTO DA BOMBA D'AGUA	1				
12	63V-44322-00	INSERT, CARTRIDGE INSERTO DA BOMBA D'AGUA	1				
13	6L2-44367-00	DAMPER, WATER SEAL 3 AMORTIZADOR DE BORRACHA 3	1				
14	63V-44352-01	IMPELLER IMPULSOR	1				
15	664-44338-00	KEY, WOODRUFF CHAVETA DE ACO	1				
16	93210-49046	O-RING ANEL DE BORRACHA	1				
17	68T-44323-00	OUTER PLATE, CARTRIDGE PLACA DA EXTERNA DA BOMBA	1				
18	93604-12M07	PIN, DOWEL PINO GUIA	2				
19	97095-08045	BOLT PARAFUSO	4				
20	63V-44328-01	PLATE PLACA	2				
21	69G-45331-01-CA	HOUSING, BEARING ALOJAMENTO DO ROLAMENTO	1				
22	626-45316-09	BUSHING, DRIVE SHAFT BUCHA DO EIXO DE DIRECAO	1				
23	93101-20001	OIL SEAL RETENTOR DE OLEO	2				
24	69G-45315-A0	PACKING, LOWER CASING GAXETA DA RABETA INFERIOR	1				
25	93210-06ME6	O-RING ANEL DE BORRACHA	1				
26	97080-08025	BOLT PARAFUSO	2				

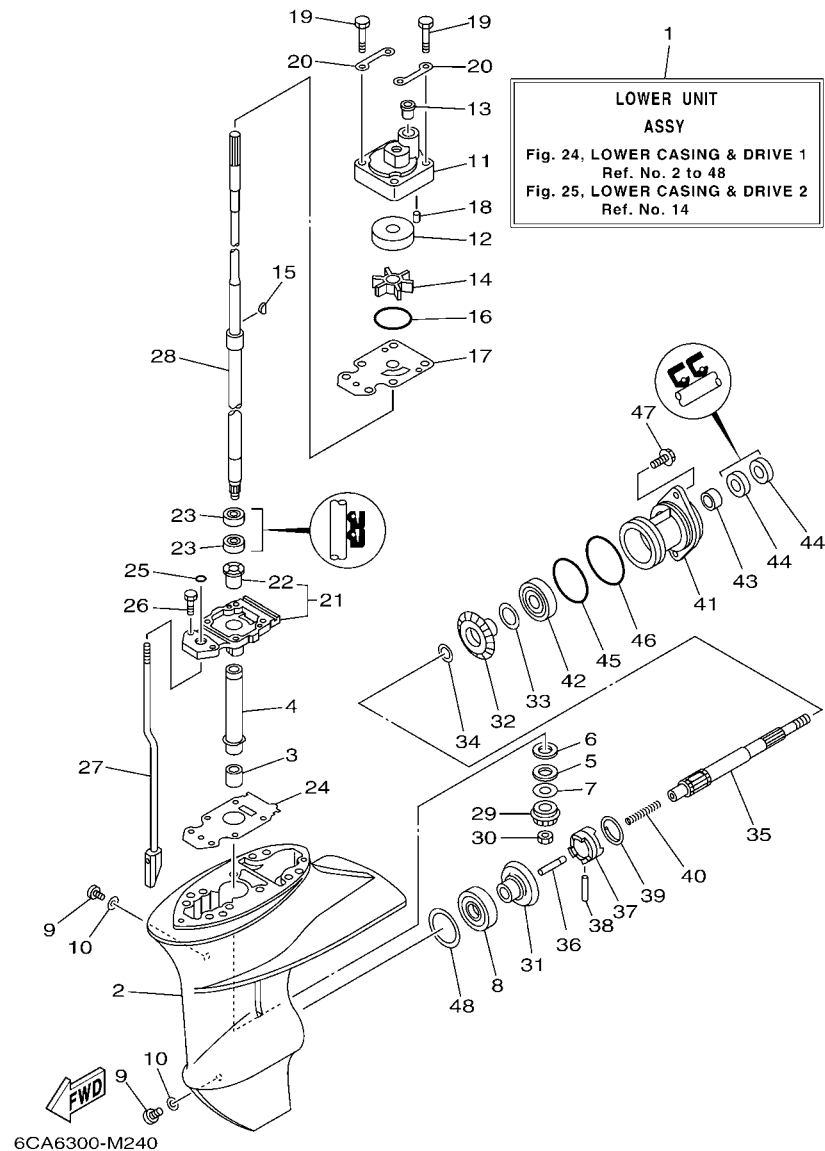


FIG. 24 LOWER CASING & DRIVE 1 CARCACA INF. E TRANSMISSAO 1

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
27	6AH-44150-00	SHIFT CAM ASSY CAME DE MUDANCA CONJ.	1				S(17.1") S(17.1")
28	6AH-45510-00	DRIVE SHAFT ASSY EIXO DE DIRECIONAL COMPL.	1				S(17.1") S(17.1")
29	63V-45551-00	PINION (13T) PINHAO (13D)	1				
30	90179-08M06	NUT PORCA	1				
31	6E7-45560-01	GEAR 1 (27T) ENGRENAGEM 1 (27D)	1				
32	6E7-45571-00	GEAR 2 (27T) ENGRENAGEM 2 (27D)	1				
33	626-45577-00	SHIM (T:0.10MM) CALCO (T:0.10MM)	1				UR UR
	626-45577-10	SHIM (T:0.20MM) CALCO (T:0.20MM)	1				UR UR
	626-45577-20	SHIM (T:0.30MM) CALCO (T:0.30MM)	1				UR UR
	626-45577-30	SHIM (T:0.40MM) CALCO (T:0.40MM)	1				UR UR
	626-45577-40	SHIM (T:0.50MM) CALCO (T:0.50MM)	1				UR UR
34	90201-17682	WASHER, PLATE ARRUELA PLANA	1				
35	683-45611-00	SHAFT, PROPELLER EIXO DA HELICE	1				
36	650-45635-00	PLUNGER, SHIFT ACIONADOR DE MUDANCA	1				
37	682-45631-00	CLUTCH, DOG ENGATE DA ENGRENAGEM	1				
38	90250-05010	PIN, STRAIGHT PINO DIRECTO	1				
39	648-45633-00	RING, CROSS PIN ANEL DE FIXACAO DO PINHAO	1				
40	90501-150A0	SPRING, COMPRESSION MOLA DE COMPRESSAO	1				
41	683-45361-02-4D	CAP, LOWER CASING CAPA DA RABETA INFERIOR	1				
42	93306-00501	BEARING ROLAMENTO	1				
43	93315-317U2	BEARING ROLAMENTO	1				
44	93101-17054	OIL SEAL RETENTOR DE OLEO	2				
45	93210-57M09	O-RING ANEL DE BORRACHA	1				
46	93210-56M80	O-RING ANEL DE BORRACHA	1				
47	97575-06520	BOLT, WITH WASHER PARAFUSO COM ARRUELA	2				
48	664-45567-01	SHIM (T:0.10MM) CALCO (T:0.10MM)	1				UR UR
	664-45567-10	SHIM (T:0.12MM) CALCO (T:0.12MM)	1				UR UR

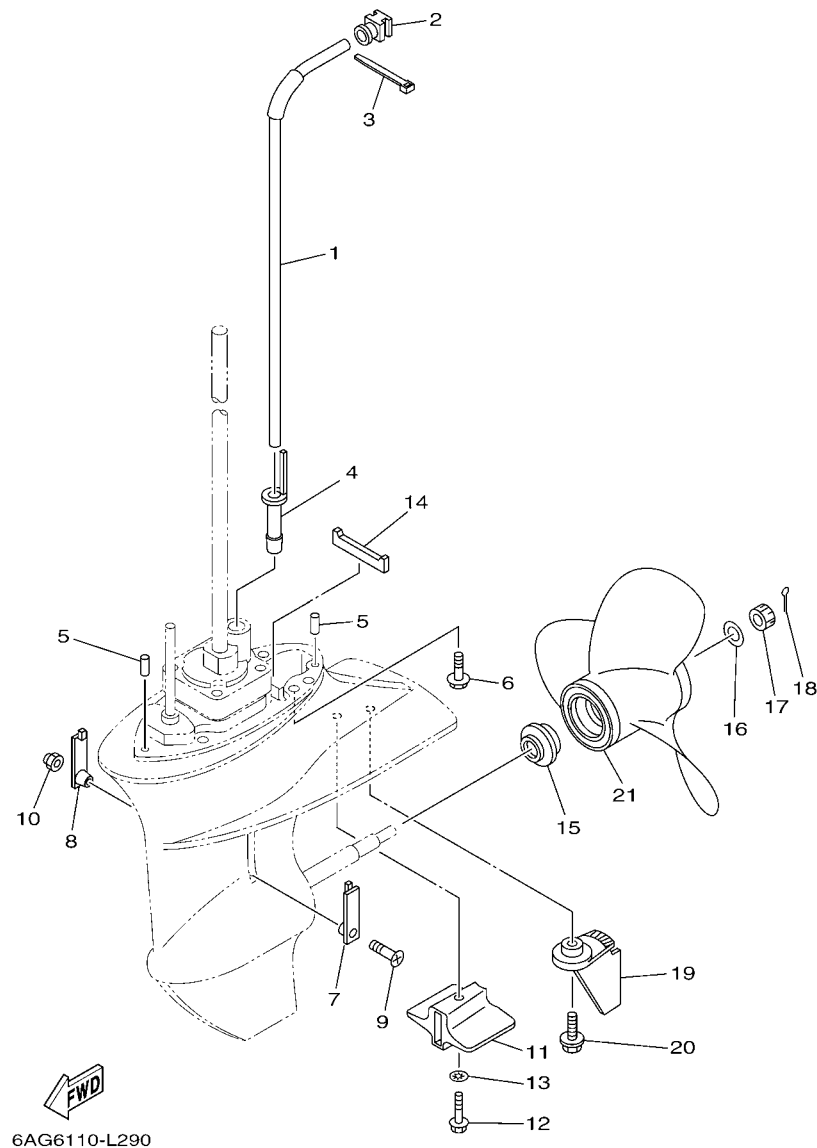


FIG. 25 LOWER CASING & DRIVE 2 CARCACA INF. E TRANSMISSAO 2

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-44361-01	TUBE, WATER 1 TUBO DE AGUA 1	1				S(17.1") S(17.1")
2	6AH-44365-00	DAMPER, WATER SEAL 1 AMORTIZADOR DE BORRACHA 1	1				
3	90465-11M10	CLAMP BRACADEIRA	1				
4	6AH-44368-00	RUBBER, WATER SEAL 4 BORRACHA DO TUBO DE AGUA 4.	1				
5	93604-12M07	PIN, DOWEL PINO GUIA	2				
6	97575-08530	BOLT, WITH WASHER PARAFUSO COM ARRUELA	4				
7	6G1-45214-00	COVER, WATER INLET 1 TAMPA DA ENTRADA DE AGUA 1	1				
8	63V-45215-00	COVER, WATER INLET 2 TAMPA DA ENTRADA DE AGUA 2	1				
9	90152-05011	SCREW, COUNTERSUNK PARAFUSO TRAMBULADOR	1				
10	90185-05002	NUT, NYLON PORCA AUTOTRAVANTE	1				
11	6AH-45251-00	ANODE ANODO	1				
12	95895-06035	BOLT, FLANGE PARAFUSO FLANGE	1				
13	92990-06300	WASHER, INTERNAL TOOTH ARRUELA	1				
14	63V-45375-00	DAMPER, SEAL AMORTIZADOR DE VEDACAO	1				
15	6E7-45987-01	SPACER 1 ESPACADOR 1	1				
16	90201-10M01	WASHER, PLATE ARRUELA PLANA	1				
17	90171-10M01	NUT, CASTLE PORCA CASTELO	1				
18	91490-30020	PIN, COTTER CONTRAPINO	1				
19	6AH-45371-A0-4D	TAB-TRIM ESTABILIZADOR DE DIRECAO	1				
20	90119-06M88	BOLT, WITH WASHER PARAFUSO COM ARRUELA	1				
21	63V-45941-10	PROPELLER (3X9-1/4"X12"-J1) HELICE (3X9-1/4"X12"-J1)	1				UR UR
	63V-45943-10	PROPELLER (3X9-1/4"X11"-J1) HELICE (3X9-1/4"X11"-J1)	1				UR UR
	63V-45945-10	PROPELLER (3X9-1/4"X9"-J1) HELICE (3X9-1/4"X9"-J1)	1				UR UR
	63V-45952-10	PROPELLER (3X9-1/4"X10"-J1) HELICE (3X9-1/4"X10"-J1)	1				UR UR
	683-45941-00	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1				UR UR
	683-45943-00	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1				UR UR
	683-45952-00	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1				UR UR

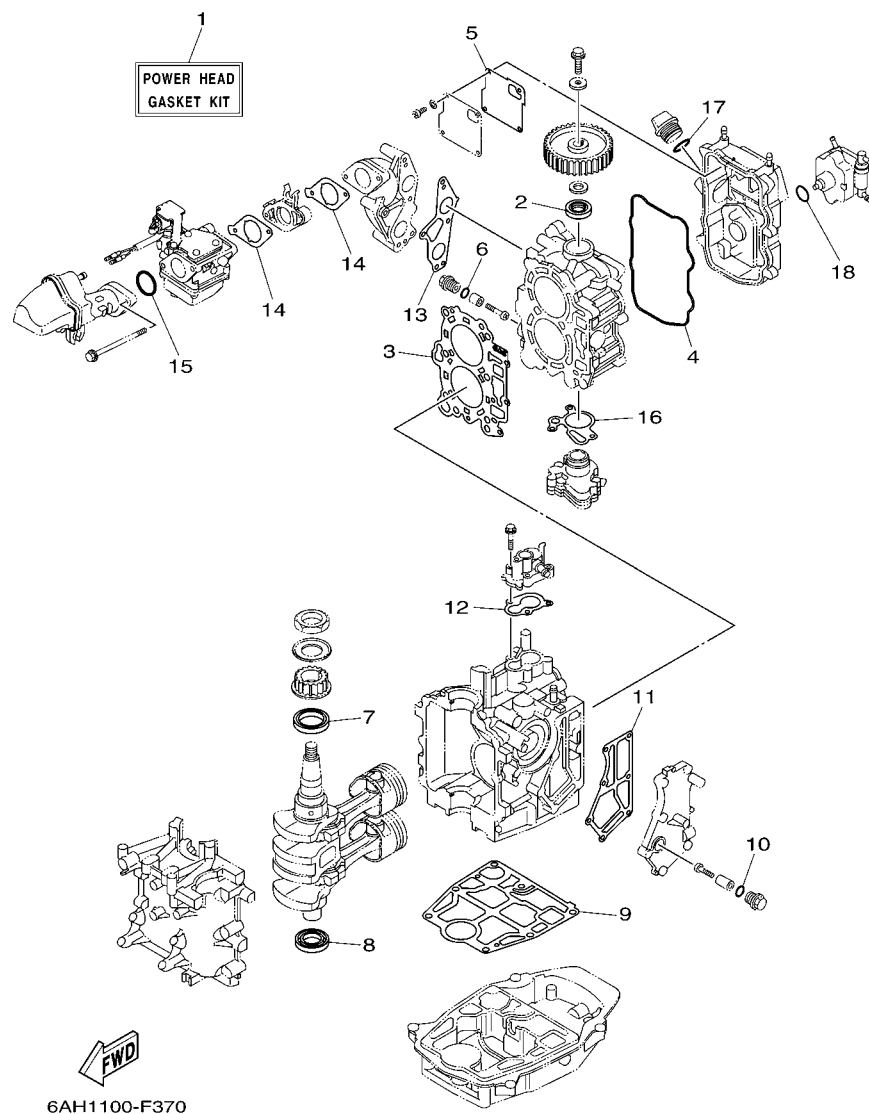


FIG. 27 REPAIR KIT 1

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	QTY				REMARKS OBSERVAÇÕES
1	6AG-W0001-00	POWER HEAD GASKET KIT .KIT DE GAXETAS DO CABECOTE	1				
2	93102-22010	.OIL SEAL .RETENTOR DE OLEO	1				
3	6AG-11181-10	.GASKET, CYLINDER HEAD 1 .GAXETA, CABECOTE DO CILINDRO 1	1				
4	6AH-11356-00	.SEAL, CYLINDER 2 .VEDACAO DO CILINDRO 2	1				
5	6AH-11169-00	.GASKET, BREATHER COVER .GAXETA DA TAMPADA DO RESPIRO	1				
6	93210-13M63	.O-RING .ANEL DE BORRACHA	2				
7	93102-37004	.OIL SEAL .RETENTOR DE OLEO	1				
8	93102-25014	.OIL SEAL .RETENTOR DE OLEO	1				
9	6AH-11351-10	.GASKET, CYLINDER .GAXETA DO CILINDRO	1				
10	93210-13M63	.O-RING .ANEL DE BORRACHA	1				
11	6AH-41114-00	.GASKET, EXHAUST OUTER COVER .GAXETA TAMPA EXTERNA DO ESCAPE	1				
12	6AH-12414-00	.GASKET, COVER .GAXETA DA TAMPA	1				
13	6AH-13645-00	.GASKET, MANIFOLD 1 .GAXETA DO TUBO MULTIPLO 1	1				
14	6AH-13646-00	.GASKET, MANIFOLD 2 .GAXETA DO TUBO MULTIPLO 2	2				
15	93210-35M86	.O-RING .ANEL DE BORRACHA	1				
16	6AH-13329-10	.GASKET, PUMP COVER .GAXETA DA TAMPA DA BOMBA	1				
17	93210-24M79	.O-RING .ANEL DE BORRACHA	1				
18	93210-20M65	.O-RING .ANEL DE BORRACHA	1				

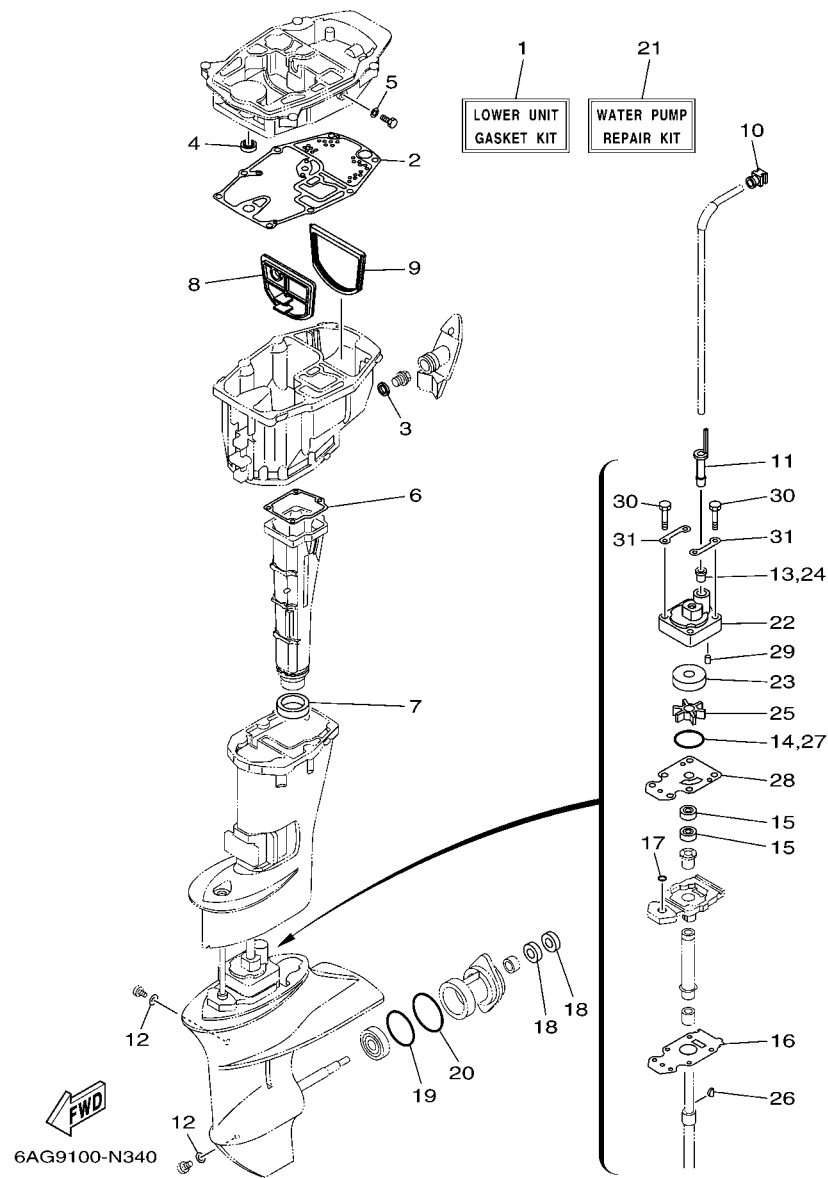


FIG. 29 REPAIR KIT 3

KIT DE REPARO 3

REF. NO.	PART NO. No. PEÇA	DESCRIPTION DESCRIÇÃO	6BY9				REMARKS OBSERVAÇÕES
1	6AH-W0001-20	LOWER UNIT GASKET KIT KIT DE GAXETAS UNIDADE INF.	1				
2	6AH-15312-10	.GASKET, OIL PAN .GAXETA DA CAPA DO OLEO	1				
3	90430-14M09	.GASKET .GAXETA	1				
4	93101-12M63	.OIL SEAL .RETENTOR DE OLEO	1				
5	90430-08143	.GASKET .GAXETA	1				
6	6AH-41134-00	.GASKET, EXHAUST MANIFOLD .GAXETA DO MULTIPLO DE ESCAPE	1				
7	6AH-41138-00	.SEAL, EXT. 1 .VEDACAO DO ESCAPE 1	1				
8	6AH-45126-00	.PLATE, SEAL DAMPER .PLACA DO AMORTIZADOR	1				
9	6AH-45115-00	.GASKET, UPPER CASING .GAXETA	1				
10	6AH-44365-00	.DAMPER, WATER SEAL 1 .AMORTIZADOR DE BORRACHA 1	1				
11	6AH-44368-00	.RUBBER, WATER SEAL 4 .BORRACHA DO TUBO DE AGUA 4.	1				
12	90430-08020	.GASKET .GAXETA	2				
13	6L2-44367-00	.DAMPER, WATER SEAL 3 .AMORTIZADOR DE BORRACHA 3	1				
14	93210-49046	.O-RING .ANEL DE BORRACHA	1				
15	93101-20001	.OIL SEAL .RETENTOR DE OLEO	2				
16	69G-45315-A0	.PACKING, LOWER CASING .GAXETA DA RABETA INFERIOR	1				
17	93210-06ME6	.O-RING .ANEL DE BORRACHA	1				
18	93101-17054	.OIL SEAL .RETENTOR DE OLEO	2				
19	93210-57M09	.O-RING .ANEL DE BORRACHA	1				
20	93210-56M80	.O-RING .ANEL DE BORRACHA	1				
21	6AH-W0078-00	WATER PUMP REPAIR KIT JOGO DE REPARO DA BOMBA D'AGUA	1				
22	6AH-44311-00	.HOUSING, WATER PUMP .ALOJAMENTO DA BOMBA D'AGUA	1				
23	63V-44322-00	.INSERT, CARTRIDGE .INSERTO DA BOMBA D'AGUA	1				
24	6L2-44367-00	.DAMPER, WATER SEAL 3 .AMORTIZADOR DE BORRACHA 3	1				
25	63V-44352-01	.IMPELLER .IMPULSOR	1				
26	664-44338-00	.KEY, WOODRUFF .CHAVETA DE ACO	1				
27	93210-49046	.O-RING .ANEL DE BORRACHA	1				

NUMERICAL INDEX
ÍNDICE NUMÉRICO

PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.
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6AH-11169-00	5 - 14	6AH-12170-00	9 - 1	67F-14398-10	8 - 20	6AH-15774-00	16 - 45	6AH-26326-00	16 - 15	6AH-42697-10	2 - 11
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6AH-11191-00-1S	5 - 8	688-12412-00	3 - 18	6AH-14440-00	7 - 10	6A0-15789-00	11 - 18	6AH-41113-00-1S	3 - 8		22 - 3
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6E5-11325-00	1 - 5		3 - 20	6AH-14546-00	8 - 13	6AH-15793-00	11 - 22	6AH-41134-00	22 - 7	6AH-42724-00	16 - 10
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6G8-11325-00	1 - 1	6AH-12481-00	3 - 24	6H4-14548-00	8 - 16	6AH-15795-00	11 - 4	6AH-41137-00-CA	22 - 1	6G1-42725-00	13 - 41
	1 - 4	6AH-12535-00	16 - 28		28 - 4	6YJ-24167-00	26 - 7	6AH-41138-00	22 - 10	65W-42726-00	16 - 18
	1 - 7	6DR-12572-00	16 - 24	67C-14555-00	8 - 21	6YJ-24260-00	26 - 3		29 - 7	6AH-42726-00	16 - 20
	3 - 11	6R3-12581-00	16 - 25	67C-14567-00	8 - 32	6Y1-24268-00	26 - 6	6AH-41211-00	19 - 20	6AH-42727-00	16 - 17
	3 - 22	6R3-12582-00	16 - 26	6AH-14571-00	19 - 25	6G1-24304-02	10 - 1	6J8-41262-00	19 - 19	6AH-42735-00	2 - 12
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6AH-11372-00	5 - 9	6AH-13411-00	23 - 7	679-14966-00	8 - 7	6AH-24314-01	16 - 21	6G1-42126-00	17 - 10	6AH-42801-00	16 - 11
6AH-11411-00	4 - 1	6AH-13437-70	9 - 19	6AH-14980-70	8 - 25	6AH-24316-00	11 - 29	6AH-42131-00-4D	17 - 27	6AH-43111-00-4D	20 - 1
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6AH-11416-10	4 - 2		3 - 28		28 - 10	6AH-24322-00	10 - 33	65W-42138-00	17 - 7	66R-43113-00	20 - 13
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6AH-11654-00	4 - 4	6AH-14335-00	8 - 22	63V-15713-00	11 - 7	66M-24423-00	10 - 18	6AH-42610-73	2 - 1	6AH-43350-00	20 - 32
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62Y-12116-00	6 - 3	6AH-14371-00	8 - 23	66T-15731-00	11 - 24	66M-24471-01	10 - 22	6AH-42617-00	9 - 13	6AH-43615-00	20 - 36
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66M-12146-00	6 - 8	6AH-14384-00	8 - 24	67D-15764-00	11 - 3	6AH-24566-00	10 - 9	6AH-42656-00	2 - 13	689-43633-00	18 - 7

NUMERICAL INDEX
ÍNDICE NUMÉRICO

PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.
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68T-43659-00	20 - 40	63V-45215-00	25 - 8	6AH-81960-00	14 - 16	90101-06M18	20 - 16	90201-106M5	18 - 19	90430-14M09	1 - 11
6AH-44111-00	17 - 32	6AH-45251-00	1 - 13	6AH-81994-70	9 - 20	90101-08022	18 - 16	90201-10M01	25 - 16		23 - 6
66R-44114-00	19 - 11		25 - 11	6AH-81995-70	11 - 31	90105-06035	9 - 17	90201-15017	24 - 6		29 - 3
65W-44116-00	19 - 10	6AH-45300-00-4D	24 - 1	703-82119-00	12 - 4	90105-081A7	9 - 3	90201-15423	9 - 5	90445-09026	10 - 34
6AH-44121-01	19 - 3	6AH-45311-00-4D	24 - 2		14 - 17	90105-09006	5 - 6	90201-16M44	12 - 9	90445-09061	10 - 37
6AH-44123-00	19 - 1	69G-45315-A0	24 - 24	6AH-82127-00	21 - 20	90109-06M82	16 - 8	90201-17682	24 - 34	90445-09082	10 - 35
6AH-44124-00	17 - 36		29 - 16	67F-82151-00	14 - 13	90109-06M84	20 - 43	90201-39008	17 - 24	90445-11M05	26 - 11
6AH-44125-00	19 - 8	626-45316-09	24 - 22	67F-8215B-00	14 - 14	90109-06M86	13 - 30	90202-10M56	18 - 5	90445-11M06	26 - 9
6AH-44143-00	19 - 13	68T-45321-00	22 - 16	67F-82361-00	13 - 16		13 - 44	90206-10M24	20 - 44	90445-15003	16 - 22
6AH-44150-00	24 - 27	69G-45331-01-CA	24 - 21	6AH-82370-00	13 - 19		16 - 34	90206-15M18	17 - 35	90446-06M90	11 - 25
6AH-44167-10	19 - 26	683-45361-02-4D	24 - 41	6AH-82388-00	13 - 29		16 - 46	90206-39001	17 - 25	90464-06001	14 - 15
6X4-44188-00	17 - 14	6AH-45371-A0-4D	25 - 19	6AH-82389-00	13 - 43		17 - 3	90209-10M26	18 - 13	90464-07M56	13 - 23
6X3-44191-00	17 - 39	63V-45375-00	25 - 14	6AH-82398-00	14 - 4	90109-06MA1	7 - 14	90209-14011	24 - 5	90464-08004	14 - 1
6AH-44311-00	24 - 11	6AH-45510-00	24 - 28	64J-82504-00	13 - 24	90111-06072	17 - 30	90209-40008	21 - 2	90464-09010	14 - 7
	29 - 22	63V-45536-00	24 - 4	6AH-82522-00	13 - 11	90111-08055	10 - 11	90243-04M01	20 - 3	90464-09018	10 - 40
63V-44322-00	24 - 12	63V-45551-00	24 - 29	6AH-82553-10	13 - 45	90116-10033	21 - 7		20 - 8	90464-10M32	13 - 40
	29 - 23	6E7-45560-01	24 - 31	6AH-82554-00	13 - 35	90119-05018	18 - 3	90250-05010	24 - 38	90464-16003	13 - 42
68T-44323-00	24 - 17	664-45567-01	24 - 48	682-82556-00	17 - 41	90119-06M05	17 - 33	90254-03M05	19 - 2	90464-18246	13 - 38
	29 - 28	664-45567-10	24 - 48	6AH-82560-00	13 - 31	90119-06M35	13 - 8		19 - 9		14 - 5
63V-44328-01	24 - 20	664-45567-20	24 - 48	6AH-82575-00	17 - 40	90119-06M88	25 - 20	90266-06M02	2 - 6	90464-20181	15 - 8
	29 - 31	664-45567-30	24 - 48	689-8257Y-00	17 - 42	90119-06MA3	3 - 16	90280-03M01	9 - 9	90465-08059	5 - 23
664-44338-00	24 - 15	664-45567-40	24 - 48	6AH-82588-00	13 - 32		3 - 21	90280-05013	12 - 7	90465-08M82	16 - 47
	29 - 26	664-45567-50	24 - 48	6AH-8259M-11	15 - 1		5 - 7	90340-08002	24 - 9	90465-08M83	7 - 5
63V-44352-01	24 - 14	664-45567-60	24 - 48	6H4-83589-00	13 - 26	90119-08093	3 - 4	90340-14M06	23 - 5	90465-11M10	3 - 25
	29 - 25	6E7-45571-00	24 - 32	62Y-84301-00	13 - 25	90119-08094	21 - 11	90381-20001	17 - 26		10 - 36
6AH-44361-01	25 - 1	626-45577-00	24 - 33	68F-85119-00	16 - 2	90119-08103	23 - 11	90386-08004	17 - 16		16 - 16
6AH-44365-00	25 - 2	626-45577-10	24 - 33	67C-85415-00	13 - 46	90119-08M45	21 - 16	90386-22MA4	20 - 12		16 - 23
	29 - 10	626-45577-20	24 - 33	6AH-85510-00	12 - 2	90119-08M46	21 - 17	90386-30048	21 - 4		25 - 3
6L2-44367-00	24 - 13	626-45577-30	24 - 33	6AH-8552A-00	15 - 3	90152-05011	17 - 8	90386-30M60	21 - 6	90465-13M18	7 - 16
	29 - 13	626-45577-40	24 - 33	6AH-8552E-00	15 - 4		25 - 9	90386-40001	21 - 3		13 - 7
	29 - 24	6E8-45587-10	24 - 7	6AH-85537-00	15 - 5	90157-05M19	26 - 4	90386-45001	17 - 23		13 - 39
6AH-44368-00	25 - 4	6E8-45587-30	24 - 7	6AH-85540-00	13 - 1	90167-05017	2 - 4	90387-05053	18 - 9		14 - 6
	29 - 11	683-45611-00	24 - 35	6AH-85542-00	13 - 22	90167-06002	16 - 29	90387-05054	18 - 10		15 - 2
6BL-44391-00	16 - 14	682-45631-00	24 - 37	6AH-85547-00	15 - 7	90170-06015	19 - 14	90387-06138	20 - 38	90467-09M17	10 - 13
6AH-44514-00	21 - 8	648-45633-00	24 - 39	6AH-85550-00	12 - 1	90170-30003	9 - 8	90387-06139	19 - 21		10 - 31
6AH-44526-00	21 - 9	650-45635-00	24 - 36	6F5-85570-13	13 - 14	90171-10M01	25 - 17	90387-06176	16 - 4	90468-10005	19 - 29
6AH-44551-A0-4D	21 - 12	683-45941-00	25 - 21	6AH-85580-00	12 - 3	90179-08M06	24 - 30	90387-06289	13 - 9	90468-18008	17 - 38
6AH-44554-00	17 - 18	63V-45941-10	25 - 21	4VW-F111M-04	16 - 49	90179-08M34	21 - 18	90387-06M13	20 - 15	90480-06M19	9 - 14
6AH-44555-00	21 - 14	683-45943-00	25 - 21	61J-F4201-00	26 - 1	90179-16M05	12 - 8	90387-06M17	10 - 27	90480-10627	9 - 12
6AH-44557-00	21 - 13	63V-45943-10	25 - 21	6AG-W0001-00	27 - 1	90185-05002	25 - 10	90387-06M70	14 - 19	90480-10M23	13 - 10
6AH-44574-00	21 - 15	63V-45945-10	25 - 21	6AH-W0001-20	29 - 1	90185-10M14	18 - 14	90387-06M74	13 - 5	90480-13M24	14 - 20
6AH-45111-00-4D	22 - 11	683-45952-00	25 - 21	6AH-W0078-00	1 - 14	90185-22043	20 - 14	90387-06M86	17 - 34	90480-14M54	22 - 18
6AH-45115-00	23 - 14	63V-45952-10	25 - 21		29 - 21	90201-05M04	19 - 28	90387-13006	6 - 11	90480-16007	16 - 19
	29 - 9	6E7-45987-01	25 - 15	6AH-W0084-03-4D	17 - 1	90201-06106	10 - 28	90430-08020	1 - 12	90480-16616	7 - 15
6AH-45126-00	23 - 13	6AH-46241-00	9 - 10	6AH-W0093-01	28 - 1	90201-06M05	13 - 13		24 - 10	90480-19368	15 - 6
	29 - 8	6AH-46297-00	9 - 11	6AH-W009A-01-1S	5 - 1	90201-06M31	19 - 22		29 - 12	90480-21M82	16 - 3

NUMERICAL INDEX
ÍNDICE NUMÉRICO

PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.	PART NO. No. PEÇA	REF. NO.
90480-25003	13 - 15	93101-20001	29 - 15	95380-04600	10 - 24	97575-08530	25 - 6				
90501-10326	8 - 8	93102-22010	9 - 18	95380-06600	16 - 43	97595-05514	2 - 9				
90501-120A5	6 - 12		27 - 2	95380-06700	19 - 15	97595-06555	7 - 3				
90501-150A0	24 - 40	93102-25014	4 - 10		20 - 18		17 - 28				
90501-23215	17 - 15		27 - 8	95380-08600	10 - 10		19 - 23				
90502-10M07	20 - 22	93102-37004	4 - 9	95380-10600	21 - 10	97780-60520	17 - 31				
90506-18014	20 - 33		27 - 7	95780-06500	14 - 21	97880-06010	13 - 12				
90506-20020	20 - 35	93210-06ME6	24 - 25	95895-06014	19 - 12	97885-06012	13 - 27				
90508-20M44	19 - 17		29 - 17	95895-06020	10 - 3	97885-06030	16 - 40				
91490-16010	17 - 12	93210-08287	26 - 14	95895-06030	12 - 6	97980-04108	8 - 30				
91490-30020	25 - 18		26 - 16	95895-06035	25 - 12	97980-04110	8 - 5				
91690-30008	20 - 21	93210-13M63	3 - 14	95895-06100	7 - 12	97980-04114	8 - 28				
91690-50014	7 - 4		5 - 20	97013-06012	6 - 10		28 - 9				
92903-06600	3 - 6		27 - 6	97013-06016	23 - 8	97985-06214	15 - 11				
	23 - 9		27 - 10	97013-06040	3 - 5	98507-04010	5 - 15				
92907-04600	5 - 16	93210-20M65	10 - 29	97075-06012	16 - 37	98580-04006	8 - 2				
92990-06200	17 - 37		27 - 18	97080-08025	24 - 26	98580-04008	8 - 15				
92990-06300	25 - 13	93210-24M79	5 - 22	97095-05010	22 - 14	98780-04016	3 - 27				
92995-05600	18 - 12		27 - 17	97095-05012	12 - 5	98980-05025	3 - 12				
	22 - 15	93210-29M94	21 - 5	97095-05020	18 - 11		3 - 23				
92995-06100	16 - 41	93210-32738	1 - 10	97095-06008	22 - 17		5 - 18				
92995-06600	5 - 12		10 - 8	97095-06010	16 - 30	98980-06030	14 - 18				
	7 - 7	93210-35M86	7 - 11	97095-06012	7 - 6	99080-05600	20 - 29				
	11 - 27		27 - 15		16 - 12		20 - 31				
	13 - 3	93210-49046	24 - 16	97095-06014	13 - 20		20 - 41				
	13 - 18		29 - 14		13 - 33						
	13 - 21		29 - 27		14 - 2						
	13 - 28	93210-56M80	24 - 46		14 - 22						
	13 - 34		29 - 20		15 - 9						
	13 - 37	93210-57M09	24 - 45		17 - 19						
	14 - 3		29 - 19		19 - 24						
	14 - 23	93306-00501	24 - 42		19 - 31						
	15 - 10	93315-314V8	24 - 3	97095-06016	13 - 36						
	16 - 13	93315-317U2	24 - 43	97095-06020	5 - 11						
	16 - 31	93332-00005	24 - 8		11 - 26						
	16 - 38	93430-04M03	20 - 39		13 - 2						
	16 - 42	93450-17129	4 - 8		19 - 6						
	17 - 20	93604-12M07	22 - 13	97095-06025	13 - 17						
	19 - 7		23 - 3	97095-06030	13 - 4						
	19 - 32		24 - 18	97095-08014	22 - 4						
	20 - 17		25 - 5	97095-08016	14 - 10						
92995-08600	14 - 9		29 - 29	97095-08025	14 - 8						
	14 - 11	93606-12019	3 - 3	97095-08045	24 - 19						
93101-12M63	22 - 2		5 - 5		29 - 30						
	29 - 4	93606-19M23	22 - 6	97575-06520	24 - 47						
93101-17054	24 - 44	93700-06M03	21 - 19	97575-06525	22 - 9						
	29 - 18	94702-00418	1 - 8	97575-08530	22 - 12						
93101-20001	24 - 23		5 - 24		23 - 12						